

City of Hermantown, Minnesota
Public Works Department

**Standard Specifications
for Construction
2022 Edition**

APPENDIX A

Standard Detail Drawings

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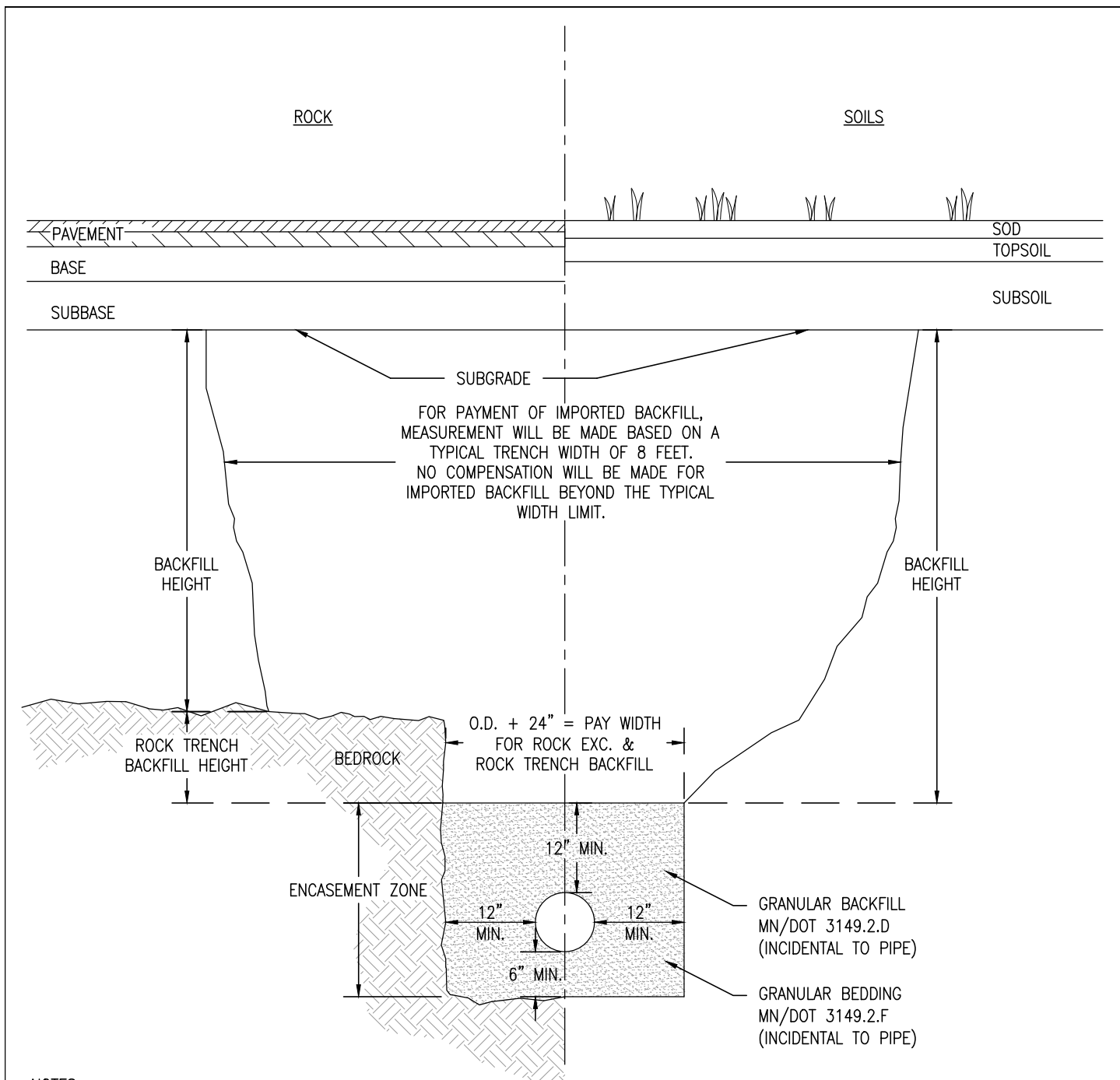
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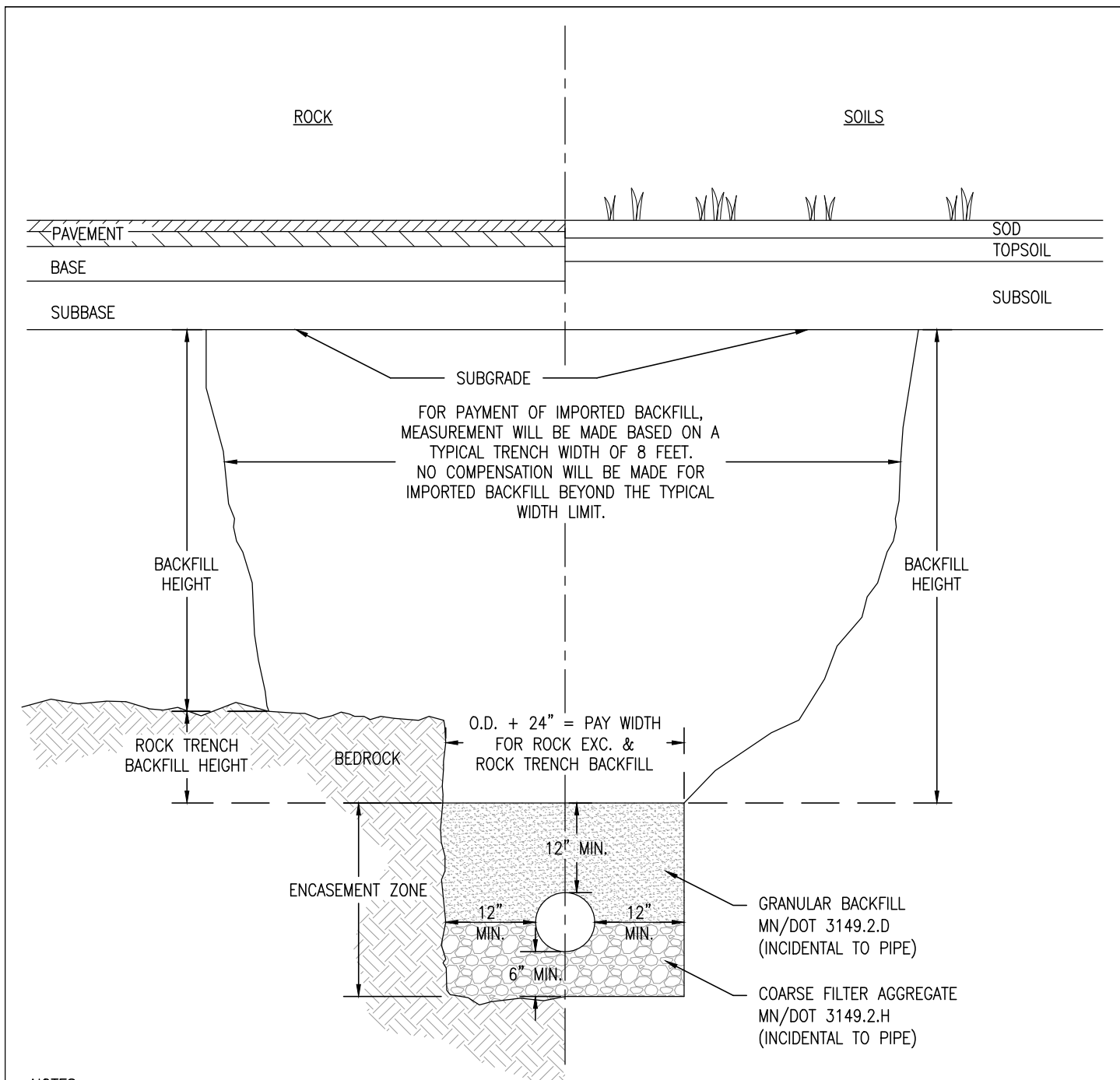
T-1	SIGN INSTALLATION DETAIL
T-2	911 ADDRESS SIGN



NOTES:

1. EXCESS EXCAVATION MATERIAL SHALL BE DISPOSED OF OFF PROJECT R.O.W. (INCIDENTAL)
2. PAY WIDTH FOR ROCK EXCAVATION SHALL BE BASED ON OUTSIDE DIAMETER OF PIPE PLUS 24".
3. A MINIMUM OF 1 CUBIC YARD OF STRUCTURE EXCAVATION, CLASS R, WILL BE PAID FOR EVERY 10' OF PIPE WHERE ROCK REMOVAL IS REQUIRED.
4. TRENCH STABILIZATION BEDDING MATERIAL MAY BE USED IN AREAS AS DETERMINED BY THE ENGINEER.
5. ENCASEMENT ZONE MATERIAL SHALL BE COMPACTED TO 95% OF MAXIMUM STANDARD PROCTOR DENSITY.
6. BACKFILL SHALL BE SELECT GRADING MATERIAL FOUND ON-SITE WHEN DEEMED SUITABLE BY THE ENGINEER OR AS OTHERWISE DEFINED IN THE PROJECT SPECIAL PROVISIONS. WHEN ON-SITE MATERIAL IS NOT SUITABLE AND WHEN BACKFILL MATERIAL IS NOT SPECIFIED, IMPORTED MATERIAL MEETING MN/DOT 3149.2.D.1 GRANULAR BACKFILL SHALL BE PROVIDED. USE OF NATIVE ON-SITE MATERIAL IS INCIDENTAL.
7. COMPACT BACKFILL MATERIALS TO 100% OF MAXIMUM STANDARD PROCTOR DENSITY FOR THE UPPER 3' BELOW THE SUBGRADE, AND TO 95% OF MAXIMUM STANDARD PROCTOR DENSITY BELOW THE UPPER 3'.

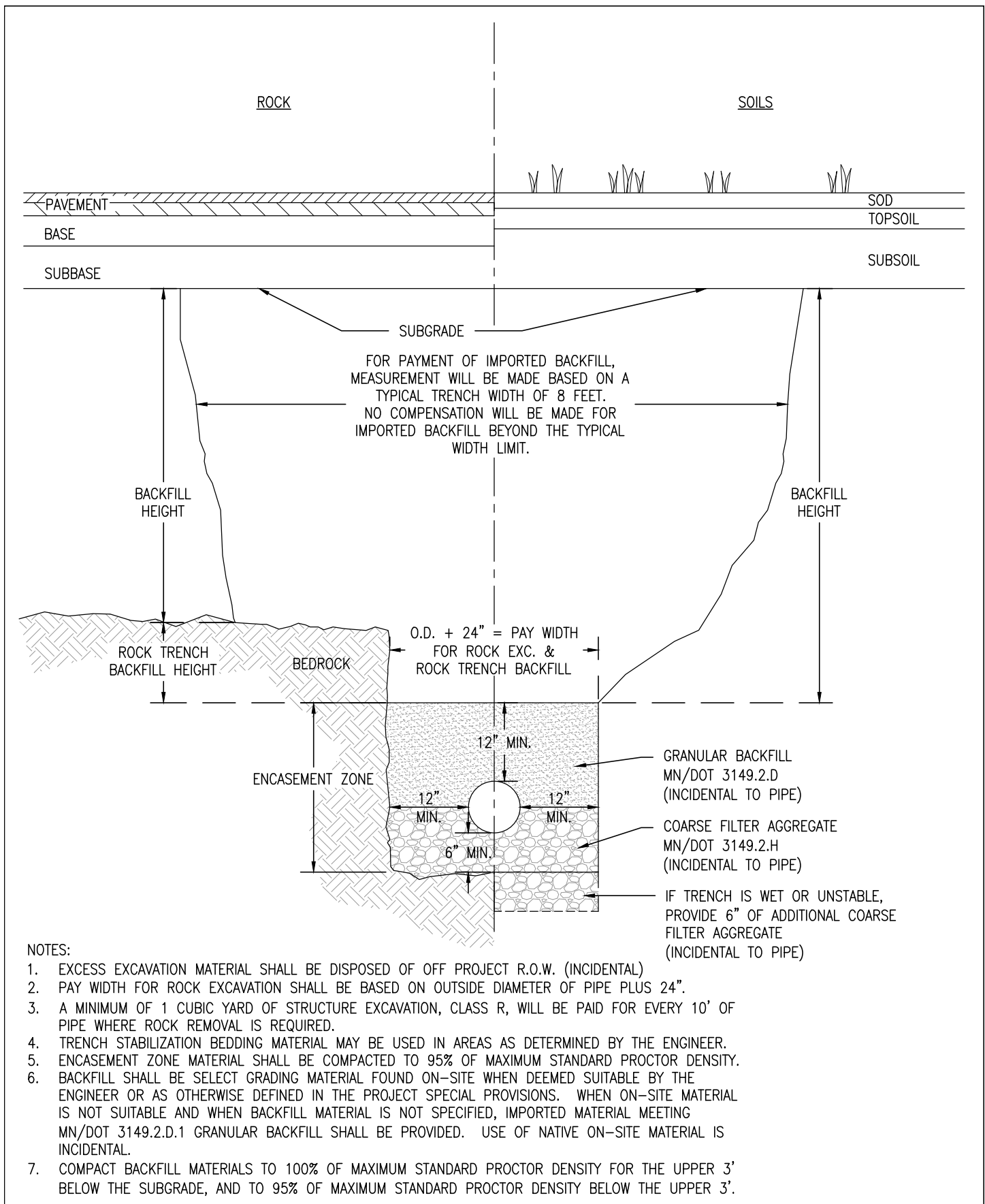
	DUCTILE IRON, PE WATER MAIN, PRESSURE SEWER, & FORCE MAIN BEDDING	EX-1	NO SCALE
	CITY OF HERMANTOWN STANDARD DETAIL PUBLIC WORKS DEPARTMENT	APPROVED 4/19/2022	




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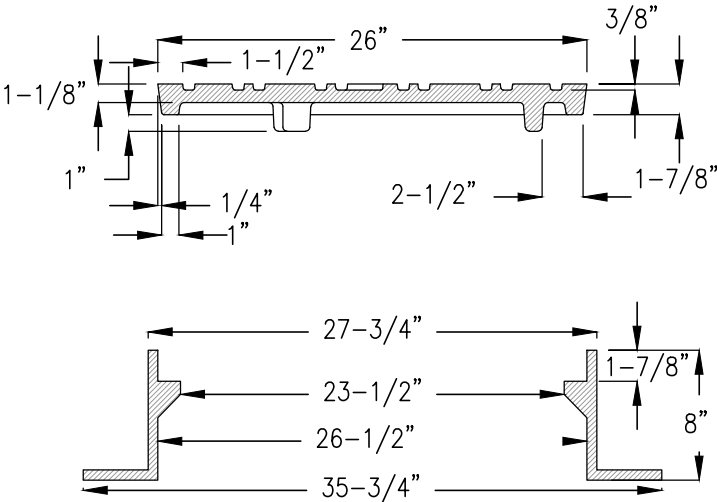
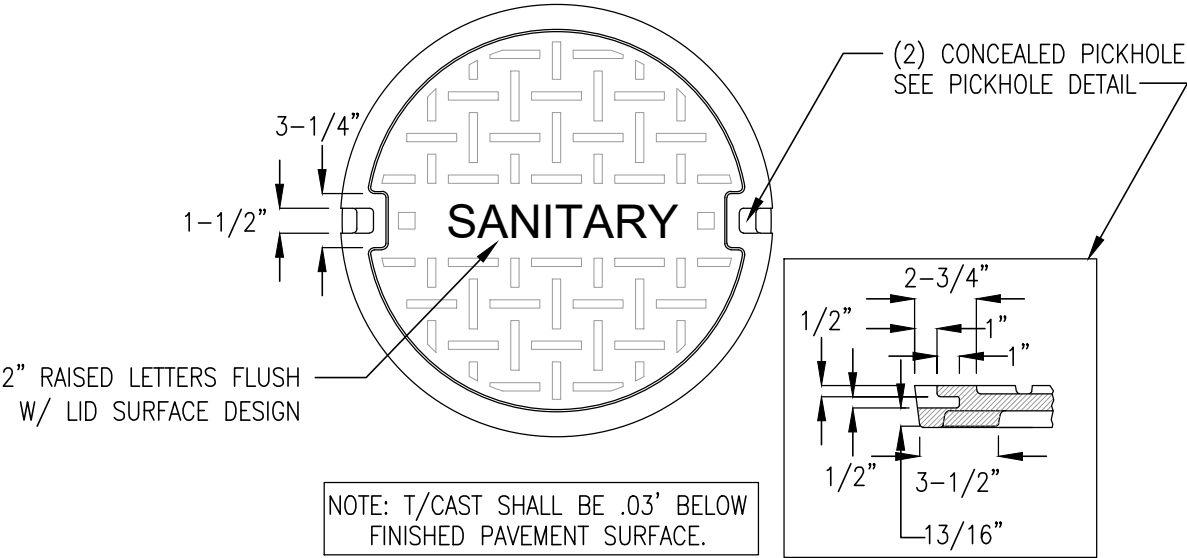
	<p>PVC AND CORRUGATED POLYETHYLENE SEWER PIPE BEDDING DETAIL</p>	<p>EX-2</p>	<p>NO SCALE</p>
	<p>CITY OF HERMANTOWN STANDARD DETAIL PUBLIC WORKS DEPARTMENT</p>	<p>APPROVED 4/19/2022</p>	

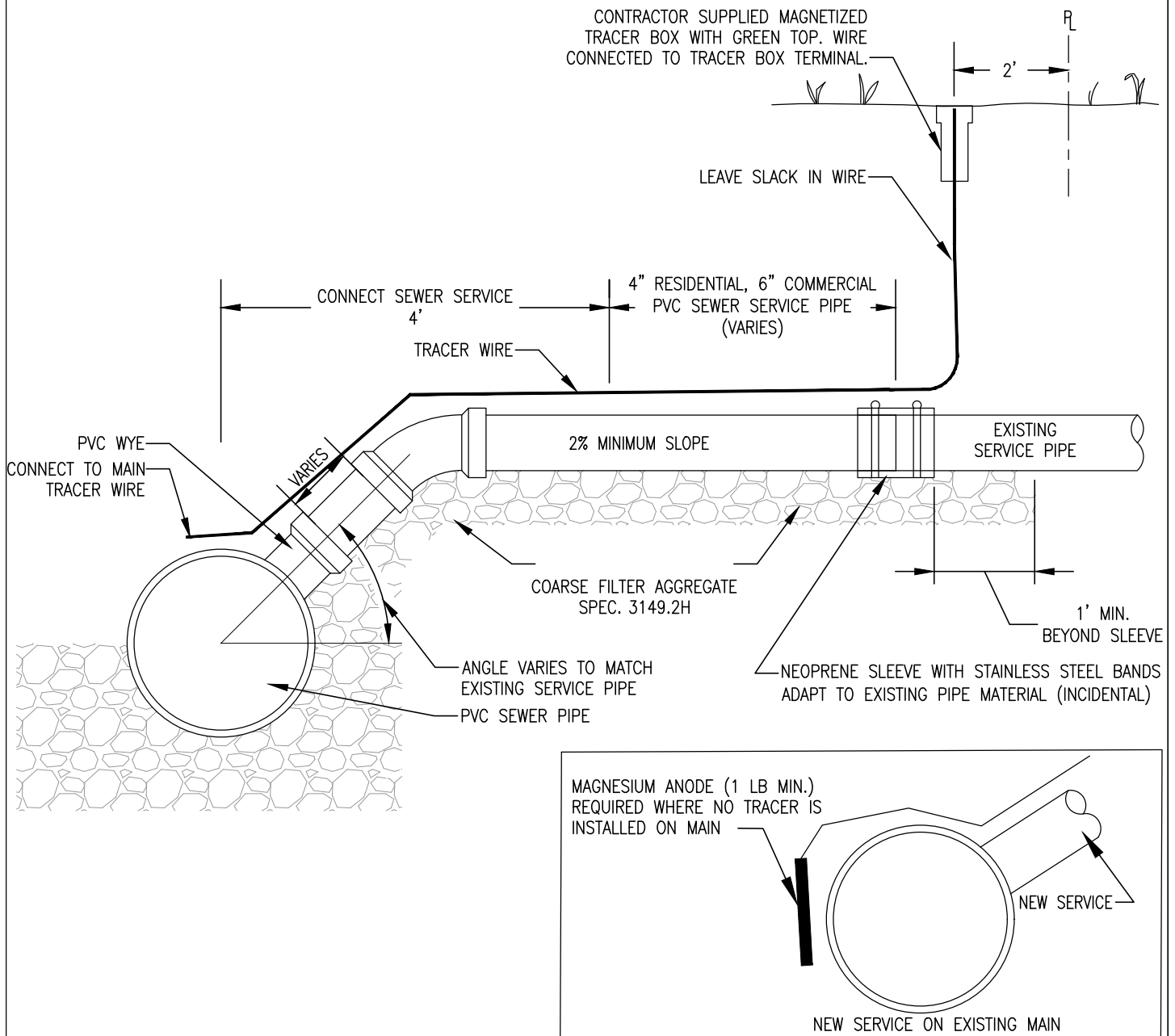


	<p>CONCRETE STORM SEWER BEDDING</p>	<p>EX-3</p>	<p>NO SCALE</p>
	<p>CITY OF HERMANTOWN STANDARD DETAIL PUBLIC WORKS DEPARTMENT</p>	<p>APPROVED 4/19/2022</p>	

WGT. 298 LBS		MATERIAL: GRAY IRON CLASS 35B
WGT. 122 LBS	TOTAL WEIGHT 420 LBS.	SPEC.: ASTM A-48-74

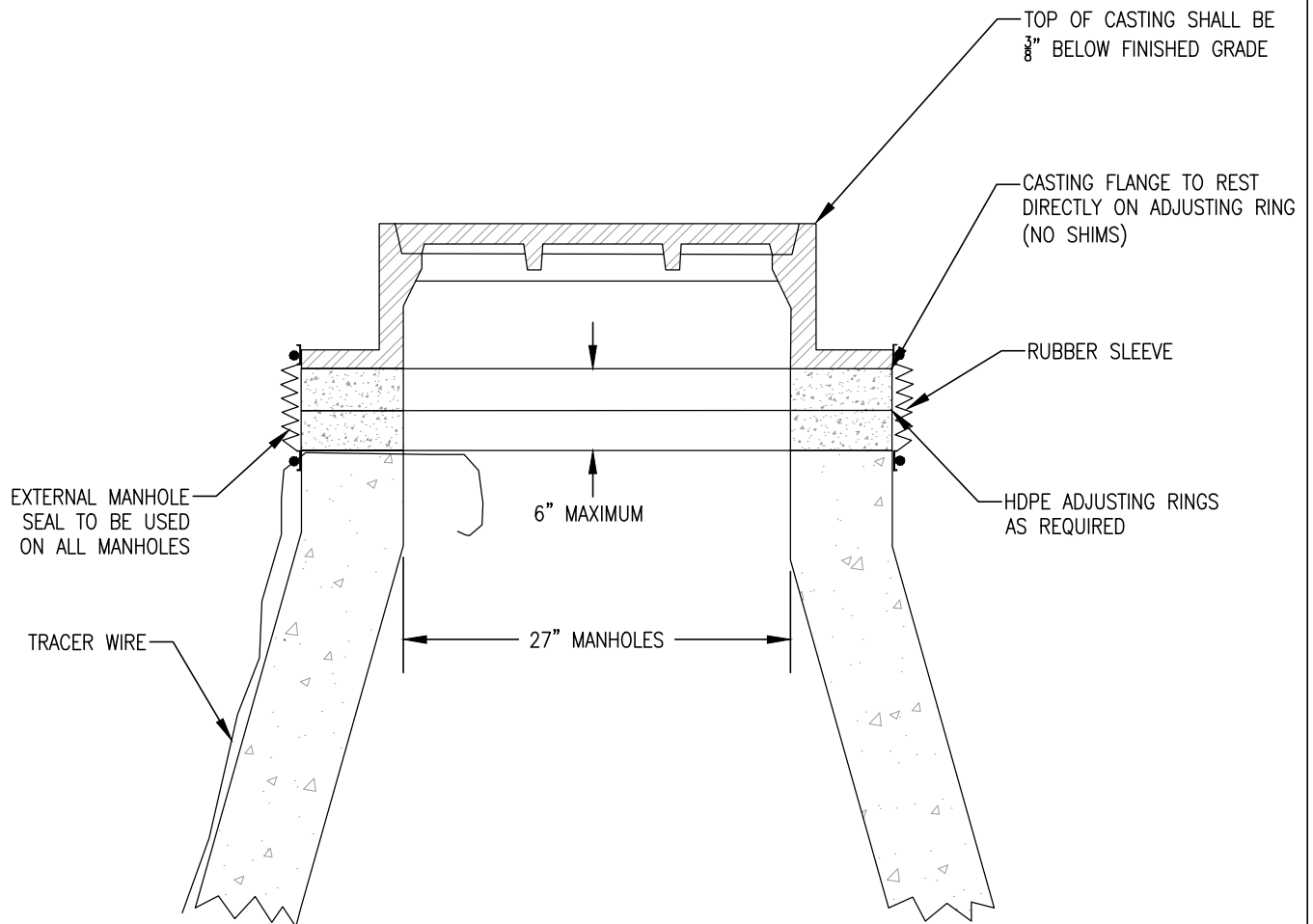
NOTE: SUITABLE FOR HS25 WHEEL LOADS





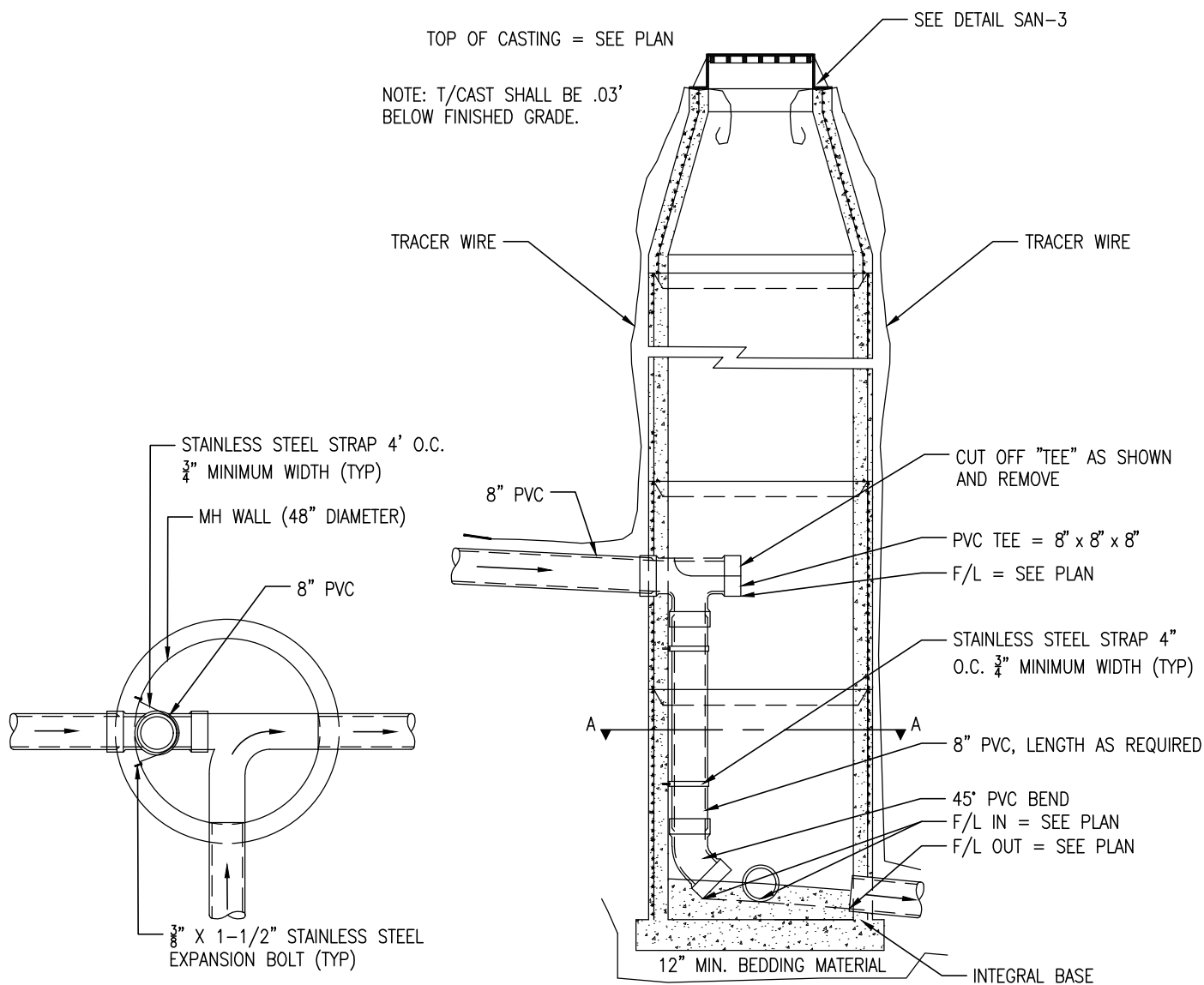
NOTES

1. BID ITEM FOR PVC WYE INCLUDES FURNISHING AND INSTALLING WYE IN SEWER MAIN.
2. CONNECT SEWER SERVICE INCLUDES 6" PVC SEWER SERVICE PIPE (TO 4' FROM C/L) AND ALL FITTINGS
3. 6" PVC SEWER SERVICE PIPE IS INTENDED FOR THE RECONSTRUCTION OF SEWER SERVICES (WHEN FOUND TO BE IN NEED BY THE ENGINEER) COMPLETE IN PLACE FROM 4.0' BEYOND THE C/L OF THE SEWER MAIN TO A POINT DESIGNATED BY THE ENGINEER
4. FOR NEW SERVICES, PIPE TO STOP AT RIGHT OF WAY
5. #12 GAUGE GREEN INSULATED COPPER TRACER WIRE SHALL BE INSTALLED WITH SANITARY SEWER MAINS AND SERVICES. TRACER WIRE TERMINAL BOXES SHALL BE INSTALLED DIRECTLY ABOVE THE SEWER SERVICE OR AS DETERMINED BY THE ENGINEER
6. FOR SERVICES, TRACER WIRE SHALL RUN FROM THE WYE AND TERMINATE IN A FLUSH MOUNTED TRACER BOX WITH A GREEN CAST IRON LOCKABLE TOP.
7. THE TRACER WIRE SHALL REMAIN CONTINUOUS TO THE GREATEST EXTENT POSSIBLE. SPLICES IN THE TRACER WIRE SHOULD BE MADE WITH SPLIT BOLT CONNECTORS. WIRE NUTS SHALL NOT BE USED. A WATER-PROOF CONNECTION IS NECESSARY TO PREVENT CORROSION.

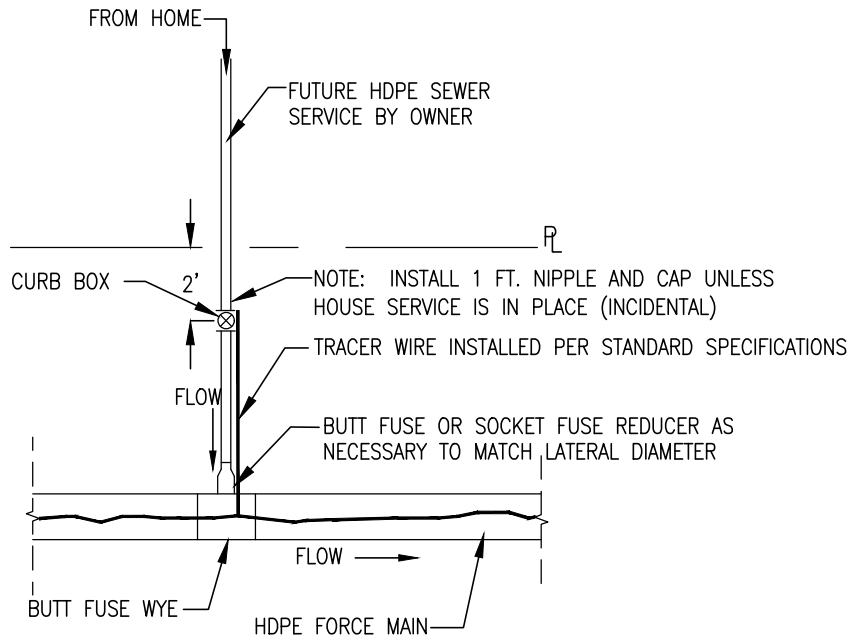
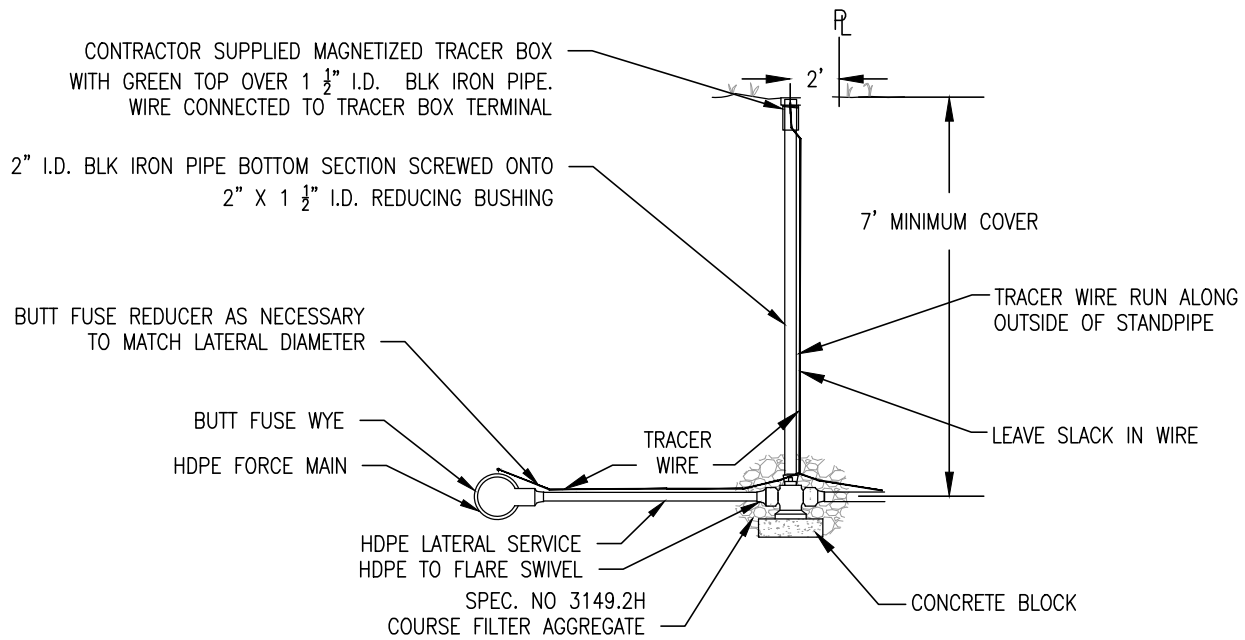


NOTE:

1. ALL SEALS SHALL EXTEND FROM THE CASTING TO THE CONE
2. TRACER WIRE REQUIRED ON ALL SANITARY SEWER MAINS

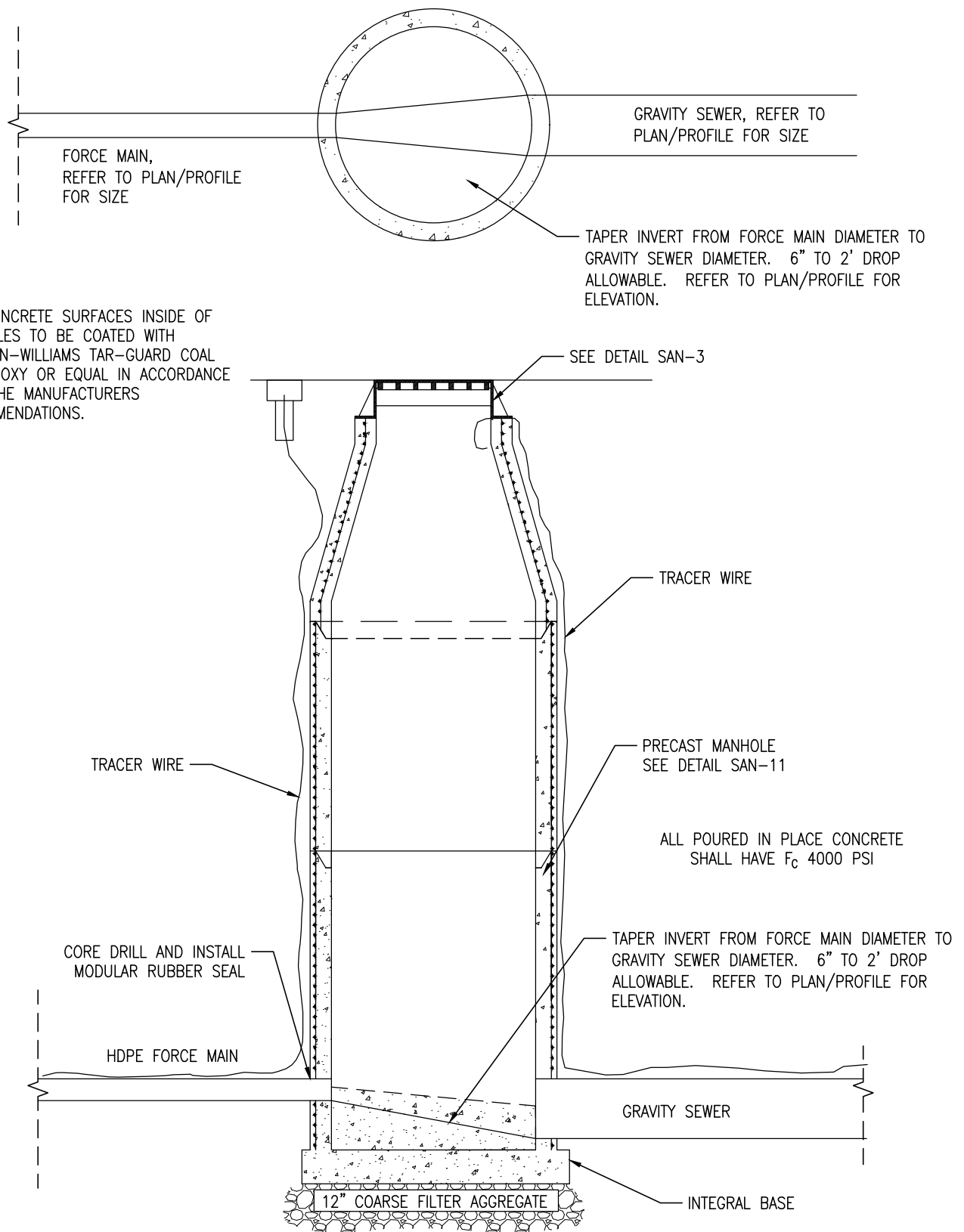


NOTES: REFER TO PLAN/PROFILES FOR ELEVATIONS



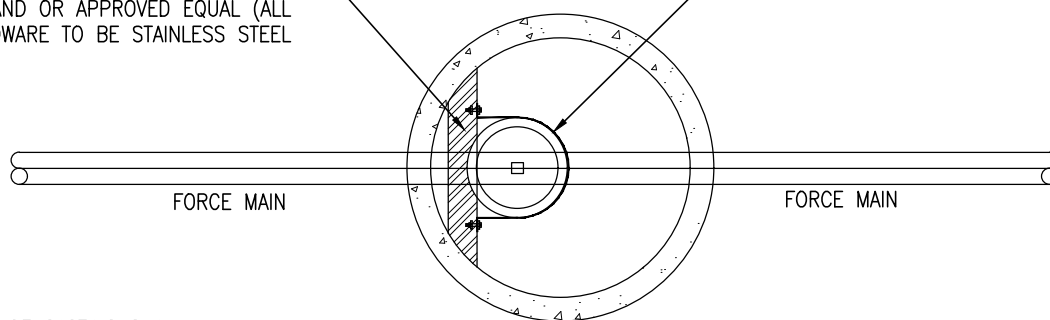
NOTES:

1. #12 GAUGE GREEN INSULATED COPPER TRACER WIRE SHALL BE INSTALLED WITH THE NON-CONDUCTIVE SERVICE PIPE. TRACER WIRE INSTALLATION REQUIRES ACCESS POINTS AT LEAST EVERY 300 FEET.
2. THE TRACER WIRE SHALL REMAIN CONTINUOUS TO THE GREATEST EXTENT POSSIBLE. SPLICES IN THE TRACER WIRE SHOULD BE MADE WITH SPLIT BOLT CONNECTORS. WIRE NUTS SHALL NOT BE USED. A WATER-PROOF CONNECTION IS NECESSARY TO PREVENT CORROSION.
3. TRACER WIRE SHALL RUN FROM THE WYE AND TERMINATE IN A FLUSH MOUNTED TRACER BOX WITH A GREEN CAST IRON TOP.



1-1/2" X 1-1/2" S.S. SUPPORT BRACKETS
WITH S.S. BAND OR APPROVED EQUAL (ALL
PARTS AND HARDWARE TO BE STAINLESS STEEL)

AIR VACUUM RELEASE VALVE



FORCE MAIN

FORCE MAIN

NOTE: TOP OF CASTING SHALL
BE .03' BELOW FINISHED GRADE

SEE DETAIL SAN-3

MAGNETIZED TRACER WIRE BOX

6" POLYSTYRENE INSULATION
BOARD (DOW STYROFOAM HI 40,
CERTIFOAM 40, OR EQUIVALENT)

1/2" TREATED PLYWOOD
SUPPORTED BY 1" S.S. ANGLE
IRON W/ STAINLESS LAG BOLTS
INCIDENTAL TO MH CONSTRUCTION

ALL POURED IN PLACE CONCRETE
SHALL BE F_c 4000 PSI

8' X 8' X 3"
POLYSTYRENE INSULATION

MAGNETIZED TRACER WIRE BOX

PRECAST MANHOLE
SEE DETAIL SAN-11

3" X 12" X 4'
INSULATION STRIPS

1-1/2" X 1-1/2" S.S.
SUPPORT BRACKET WITH S.S.
BAND OR APPROVED EQUAL

TRACER WIRE

TRACER WIRE

AIR VACUUM RELEASE VALVE
APCO MODEL 443,
VAL-MATIC 801WA, OR
APPROVED EQUAL

ELECTROFUSION SERVICE SADDLE
WITH 2" BRASS INSERT

CORE DRILL AND
INSTALL MODULAR
RUBBER SEAL

HDPE FORCE MAIN

2" GALVANIZED IRON PIPE

2" PE FULLY PORTED THREADED
BALL VALVE

HDPE FORCE MAIN

CONCRETE SUPPORT,
MIN. 8" HIGH

12" COARSE FILTER AGGREGATE

INTEGRAL BASE

NOTE: MANHOLE TO MEET ALL REQUIREMENTS OF SAN-11

1-1/2" X 1-1/2" S.S. SUPPORT BRACKETS
WITH S.S. BAND OR APPROVED EQUAL (ALL
PARTS AND HARDWARE TO BE STAINLESS STEEL)

CLEANOUT

FORCE MAIN

NOTE: TOP OF CASTING SHALL
BE .03' BELOW FINISHED GRADE

SEE DETAIL SAN-3

MAGNETIZED TRACER WIRE BOX

6" POLYSTYRENE INSULATION
BOARD (DOW STYROFOAM HI 40,
CERTIFOAM 40, OR EQUIVALENT)

1/2" TREATED PLYWOOD
SUPPORTED BY 1" S.S. ANGLE
IRON W/ STAINLESS LAG BOLTS
INCIDENTAL TO MH CONSTRUCTION

2" CAMLOCK COUPLER 3" BELOW PLYWOOD

2" PE FULLY PORTED
THREADED BALL VALVE

1-1/2" X 1-1/2" S.S. SUPPORT
BRACKET WITH S.S. BAND OR APPROVED
EQUAL BELOW VALVE AND EVERY 4'
(ALL PARTS AND HARDWARE TO BE
STAINLESS STEEL)

TRACER WIRE

ALL POURED IN PLACE CONCRETE SHALL
BE F_c 4000 PSI

PRECAST MANHOLE
SEE DETAIL SAN-11

TRACER WIRE

CORE DRILL AND
INSTALL MODULAR
RUBBER SEAL

PE 45° BEND

PE WYE

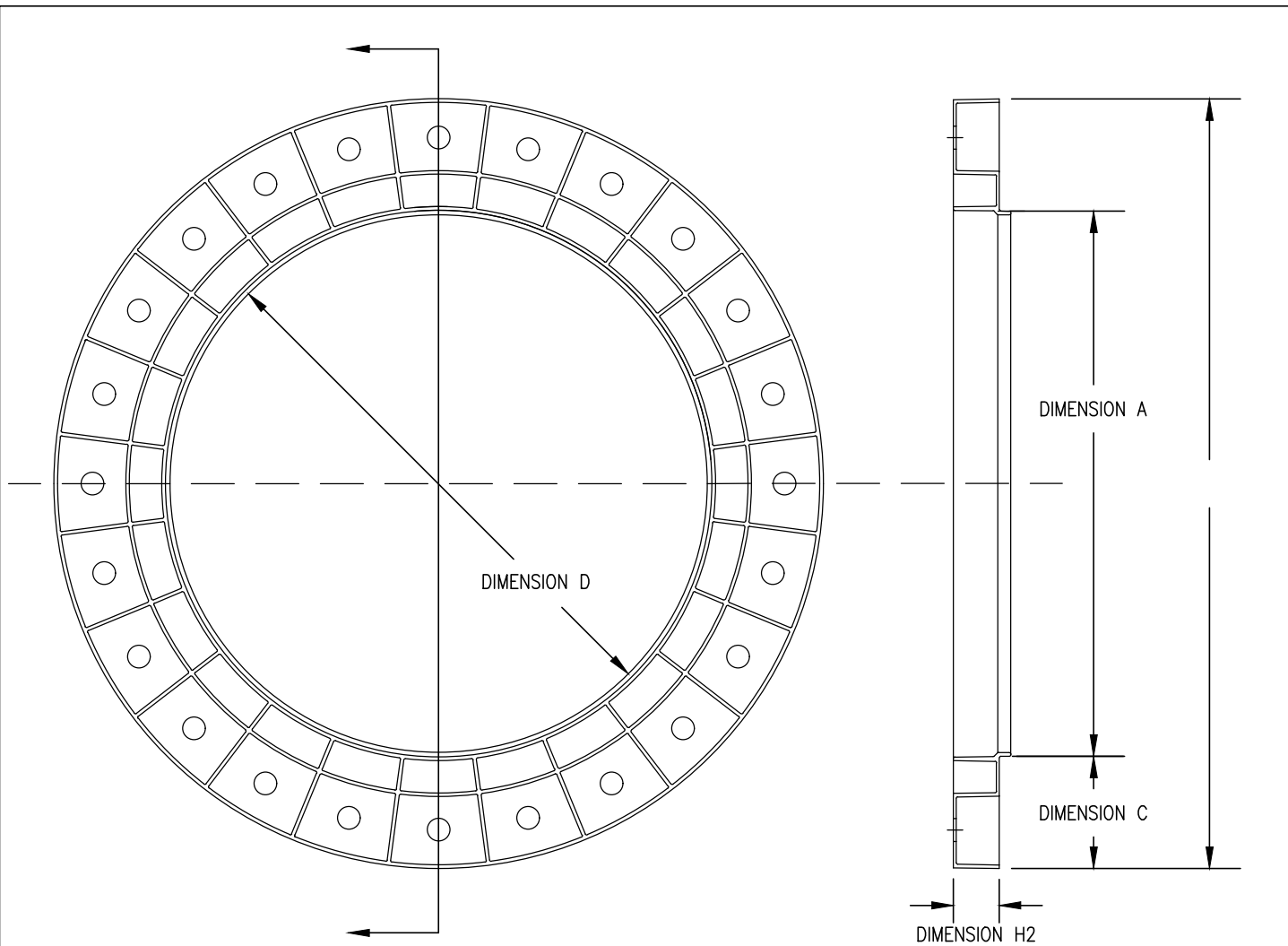
HDPE FORCE MAIN

HDPE FORCE MAIN

CONCRETE SUPPORT
MIN. 8" HIGH

12" COARSE FILTER AGGREGATE

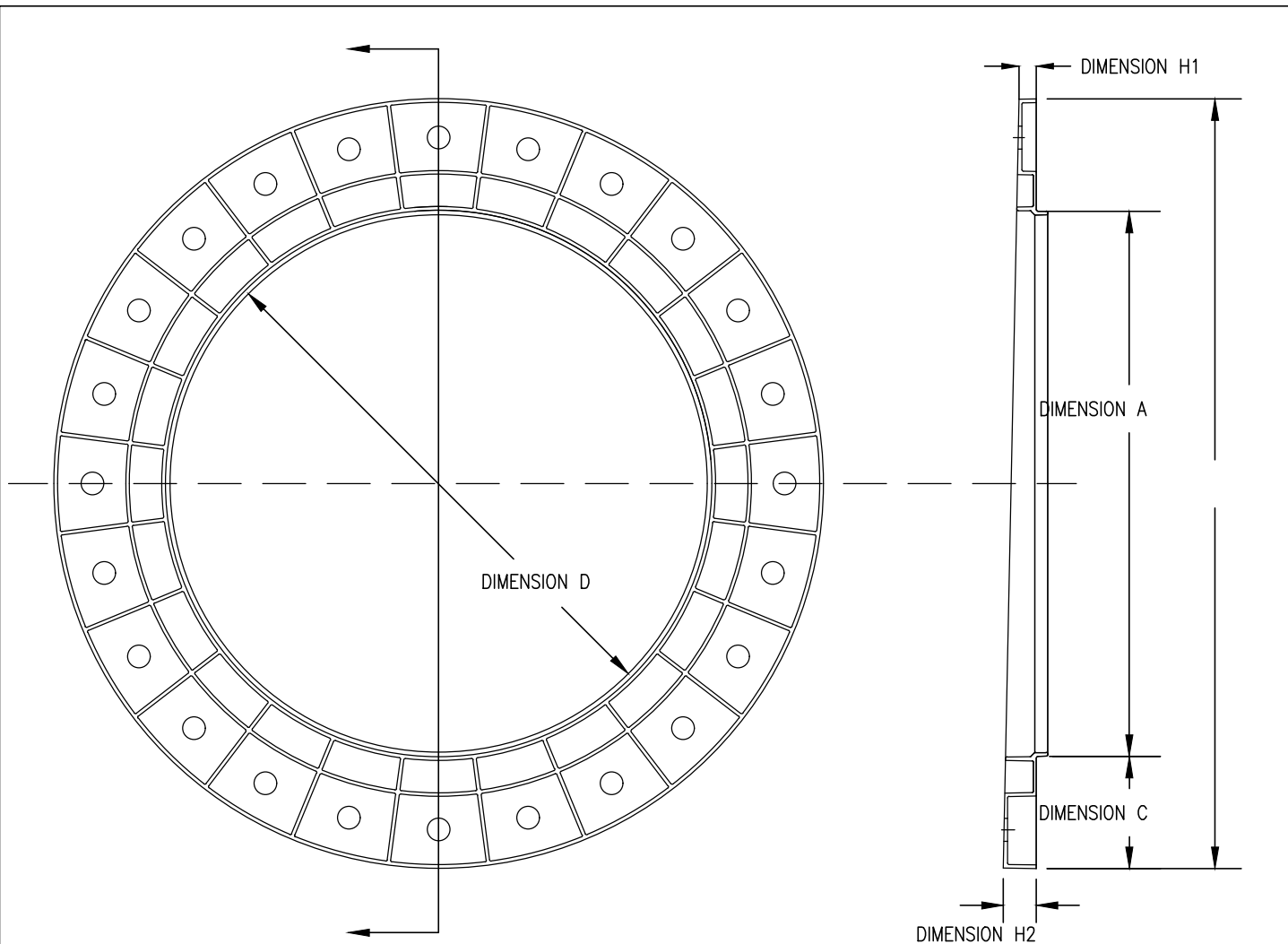
INTEGRAL BASE



DIMENSION SCHEDULE					
CONE SIZE	DIMENSION A	DIMENSION B	DIMENSION C	DIMENSION D	DIMENSION H1
27.00	26.75	36.50	5.00	26.25	1.20, 1.50, 2.00, 4.00

DESCRIPTION

1. PLASTIC INJECTION MOLDED ADJUSTMENT RING
2. MOLDED FROM HIGH DENSITY POLYETHYLENE AS DEFINED IN ASTM SPECIFICATION D1248
3. ACTUAL RESIN PROPERTIES WILL VARY ALLOWING FOR THE UTILIZATION OF A MAXIMUM PERCENT OF RECYCLED MATERIAL
4. THE PERCENT OF POST CONSUMER WASTE TO INDUSTRIAL WASTE WILL VARY WITH AVAILABILITY AND PROPERTY RETENTION NEEDS
5. COLOR, SHADE AND UNIFORMITY WILL VARY WITH THE MIX OF THE POST CONSUMER AND INDUSTRIAL WASTE MATERIALS
6. DIMENSIONS SHOWN ARE NOMINAL – ACTUAL SIZE WILL VARY WITHIN ALLOWABLE TOLERANCE AND REQUIRED FIT

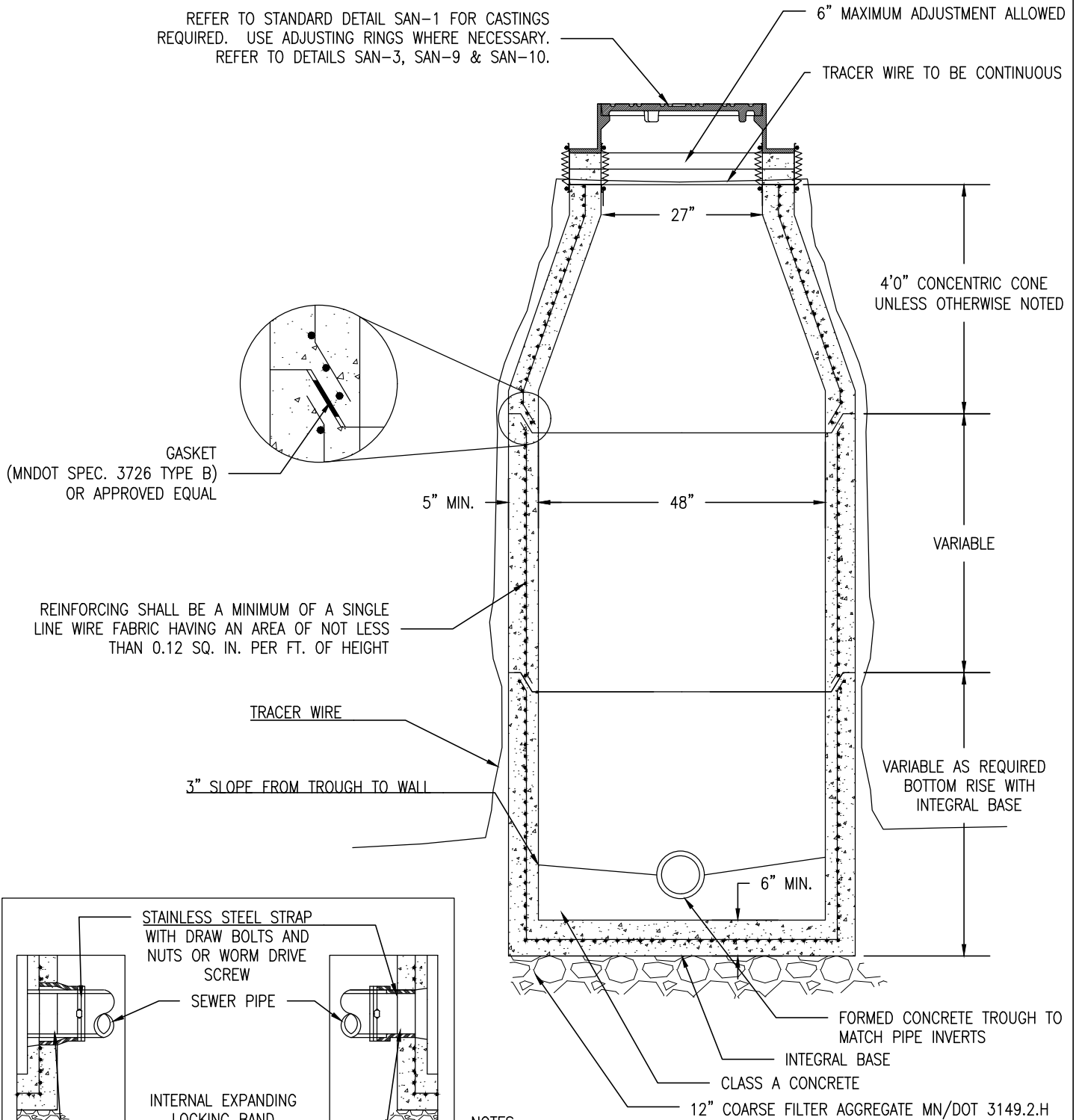


DIMENSION SCHEDULE					
CONE SIZE	DIMENSION A	DIMENSION B	DIMENSION C	DIMENSION D	DIMENSION H1-H2
27.00	26.75	36.50	5.00	26.25	0.75 - 1.50

DESCRIPTION

1. PLASTIC INJECTION MOLDED ADJUSTMENT RING
2. MOLDED FROM HIGH DENSITY POLYETHYLENE AS DEFINED IN ASTM SPECIFICATION D1248
3. ACTUAL RESIN PROPERTIES WILL VARY ALLOWING FOR THE UTILIZATION OF A MAXIMUM PERCENT OF RECYCLED MATERIAL
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6. DIMENSIONS SHOWN ARE NOMINAL - ACTUAL SIZE WILL VARY WITHIN ALLOWABLE TOLERANCE AND REQUIRED FIT

REFER TO STANDARD DETAIL SAN-1 FOR CASTINGS
REQUIRED. USE ADJUSTING RINGS WHERE NECESSARY.
REFER TO DETAILS SAN-3, SAN-9 & SAN-10.

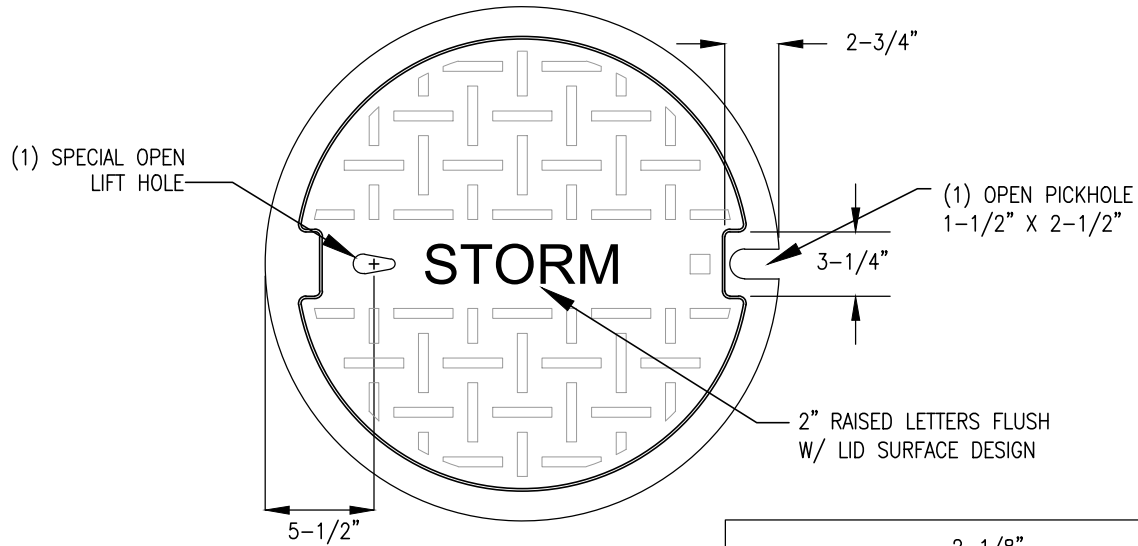


NOTES

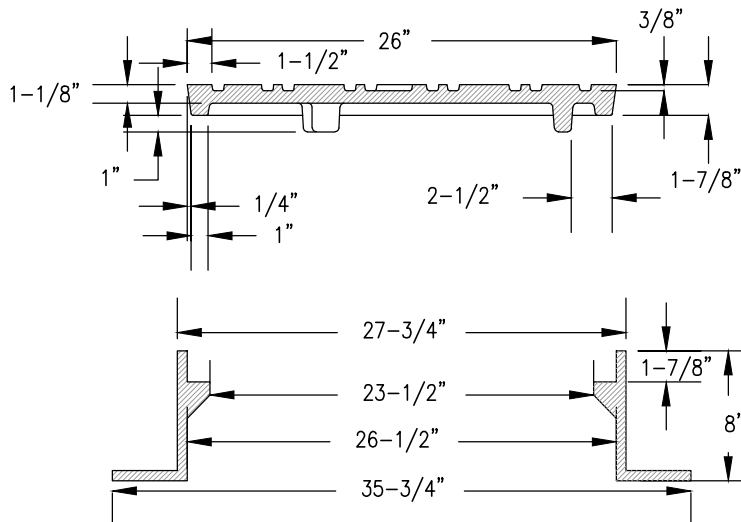
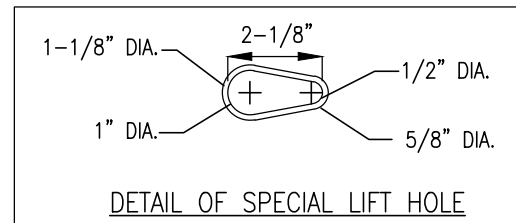
1. SANITARY MANHOLES SHALL NOT HAVE STEPS.
2. ALL SANITARY MANHOLES SHALL BE VACUUM TESTED.
3. ALL SANITARY MANHOLES SHALL BE WATERTIGHT. ANY OBSERVABLE WATER SEEPAGE THROUGH THE END OF THE WARRANTY PERIOD SHALL BE CAUSE TO REJECT MANHOLES.
4. AN INSIDE DROP IS REQUIRED PER DETAIL SAN-4 ANYTIME THE DROP IS GREATER THAN 2.0'.

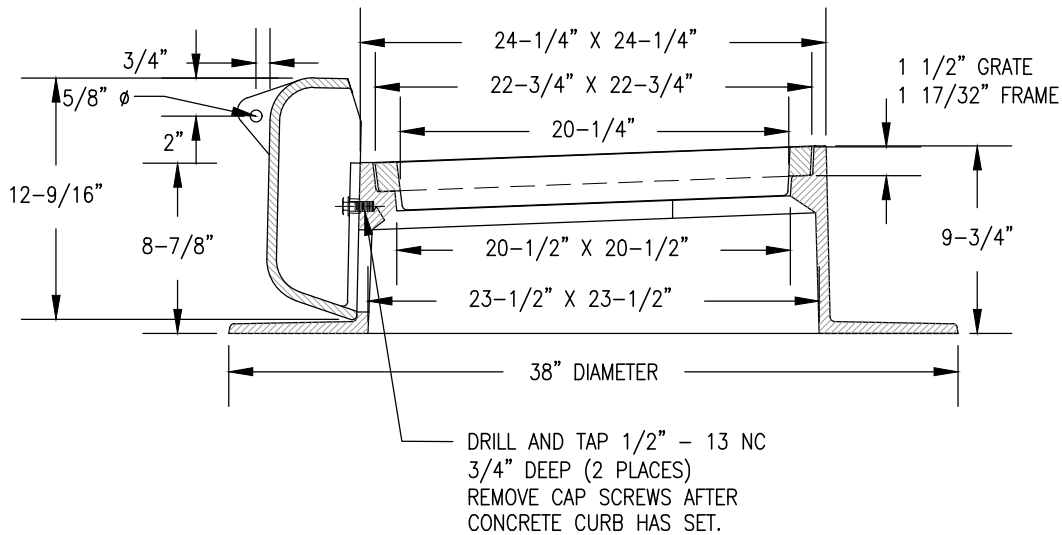
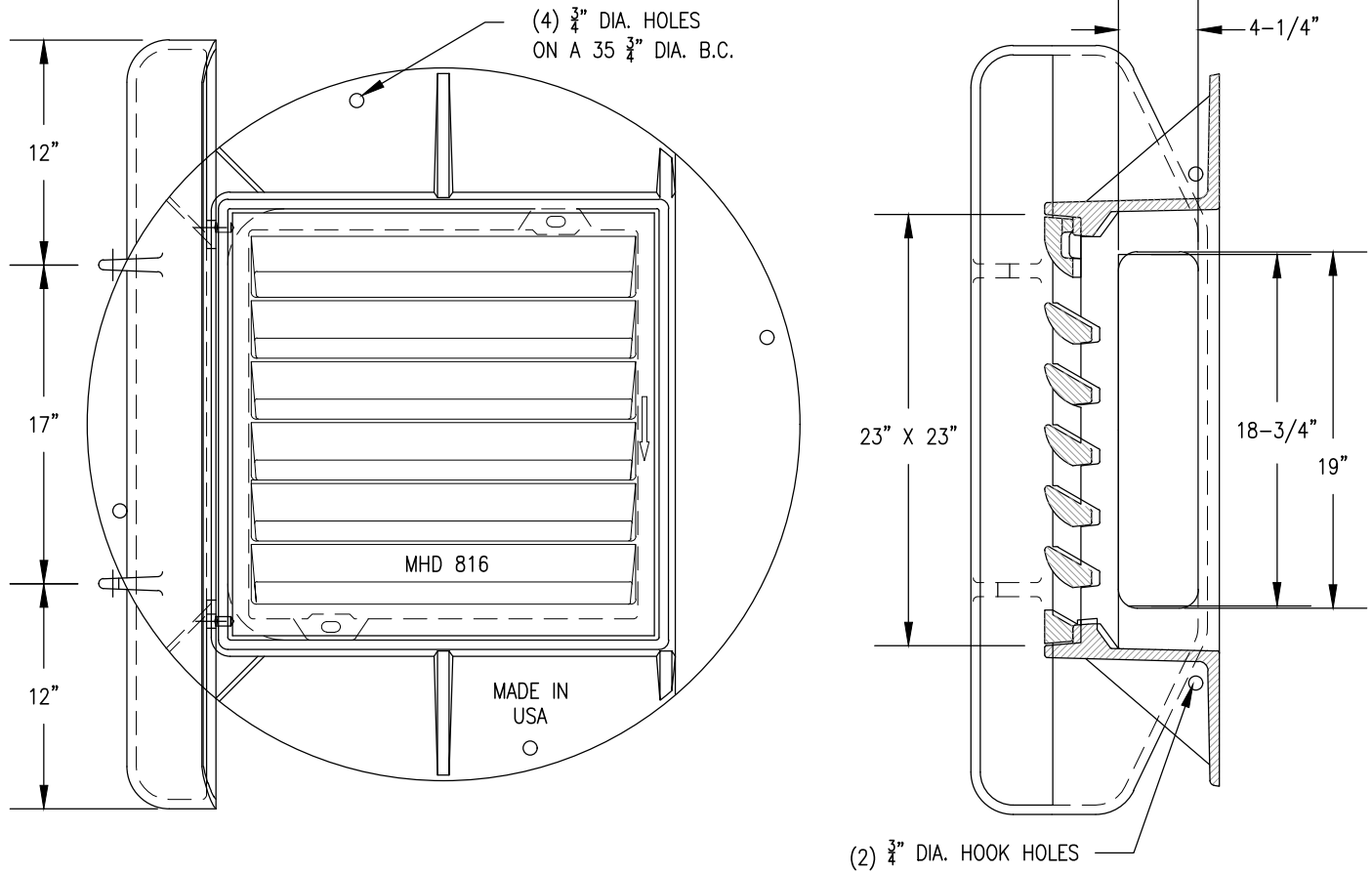
WEIGHT 298 LBS		MATL. GRAY IRON CLASS 35B
WEIGHT 122 LBS	TOTAL WEIGHT 420 LBS.	SPEC. ASTM A-48-74

NOTE: SUITABLE FOR HS25 WHEEL LOADS



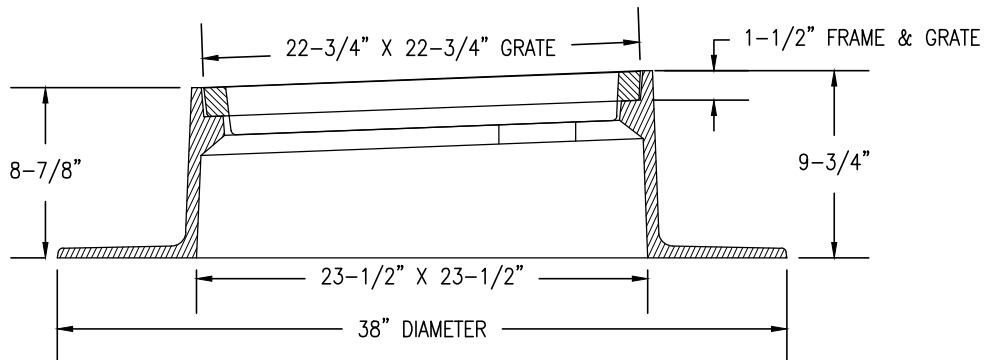
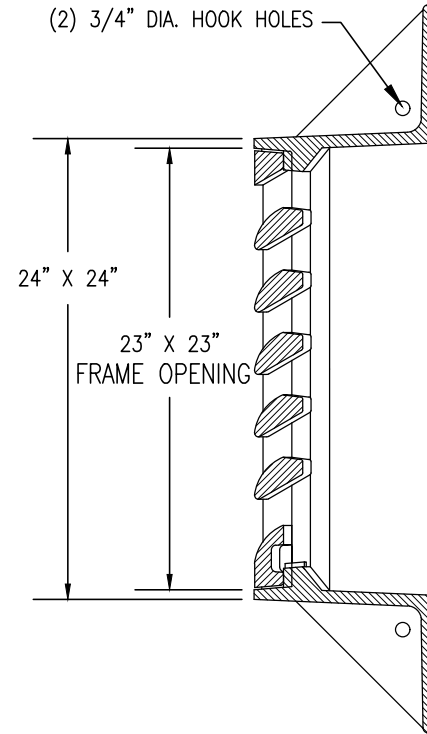
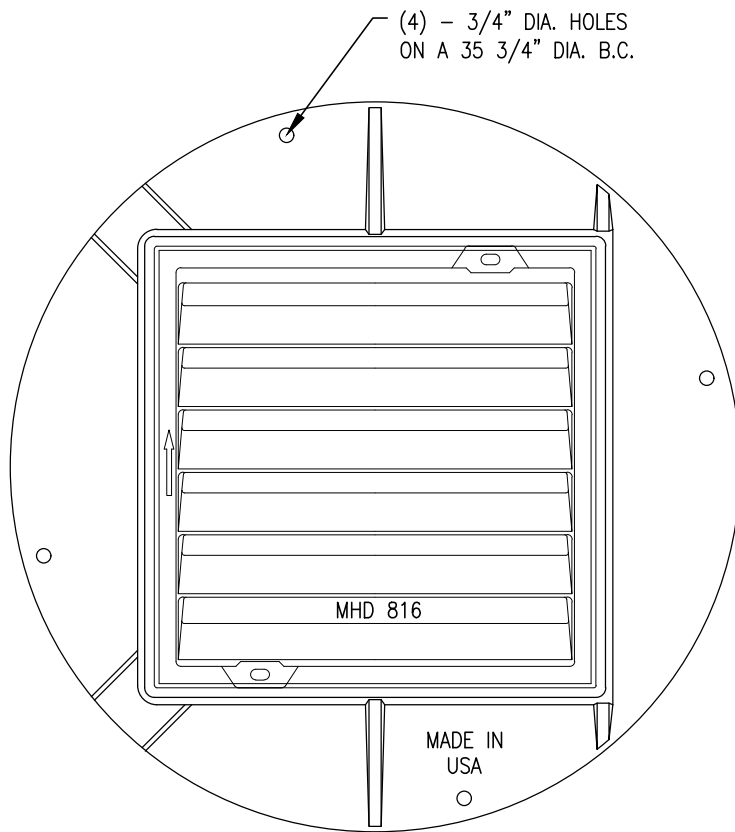
NOTE: T/CAST SHALL BE .03' BELOW
FINISHED PAVEMENT SURFACE.





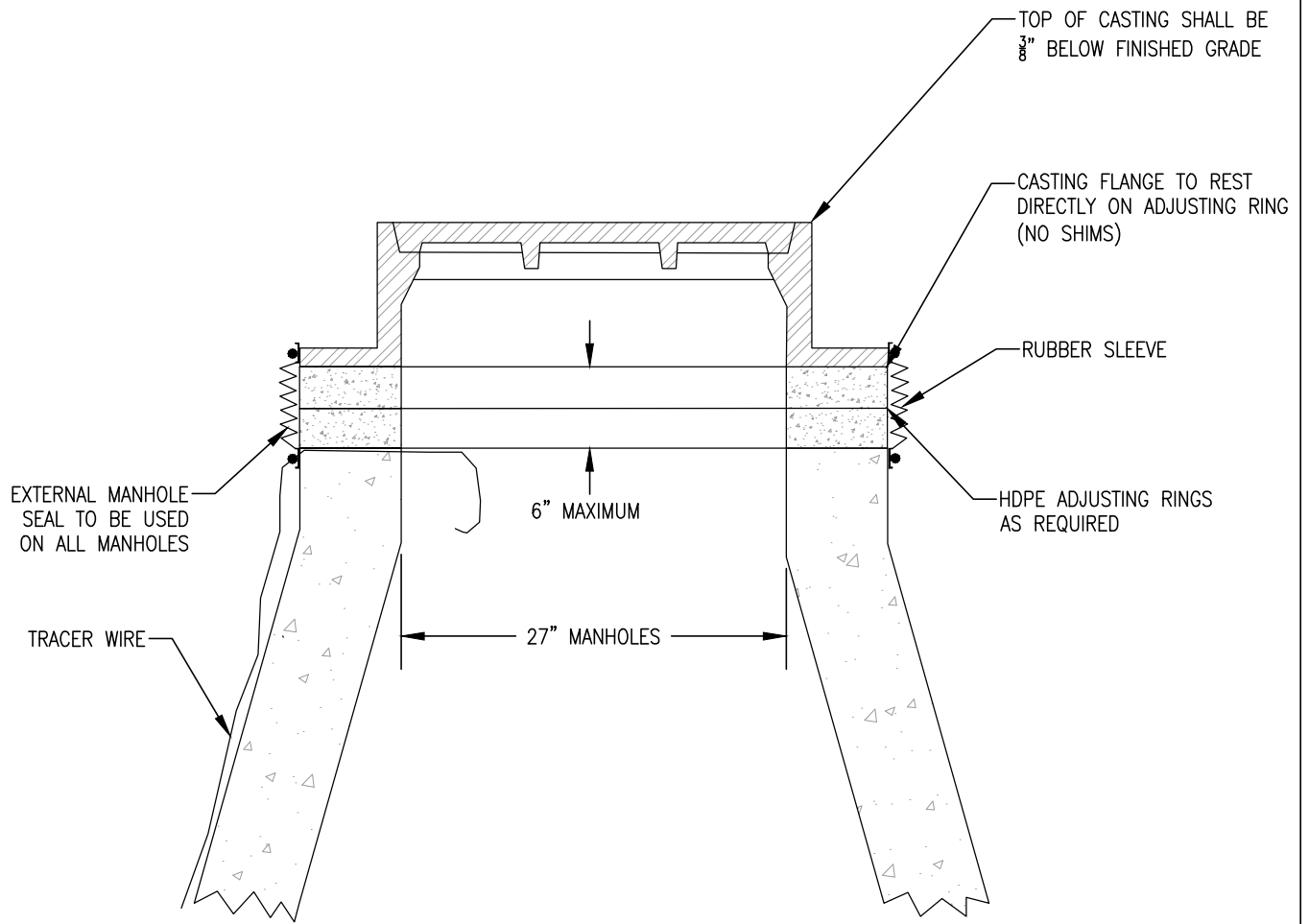
NOTES:

1. COMPONENT NO'S: FRAME 5002, GRATE MHD 816 (STD PLATE 4154), CURB BOX 823A (STD PLATE 4160).
2. MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B
3. WEIGHT: FRAME APPROX. 257#, GRATE 131#, CURB BOX 105#.
4. ALL GUTTERS UPSTREAM OF CATCH BASINS SHALL BE STAMPED, "NO DUMPING, LEADS TO LAKE".



NOTES:

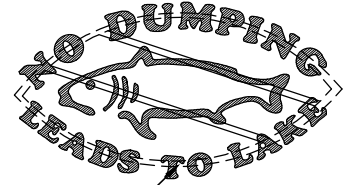
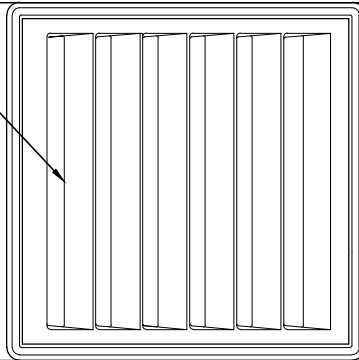
1. COMPONENT NO'S: FRAME 5005, GRATE 816 (STD PLATE 4154B).
2. MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B
3. WEIGHT: FRAME 262#; GRATE 131#
4. ALL GUTTERS UPSTREAM OF CATCH BASINS SHALL BE STAMPED, "NO DUMPING, LEADS TO LAKE".



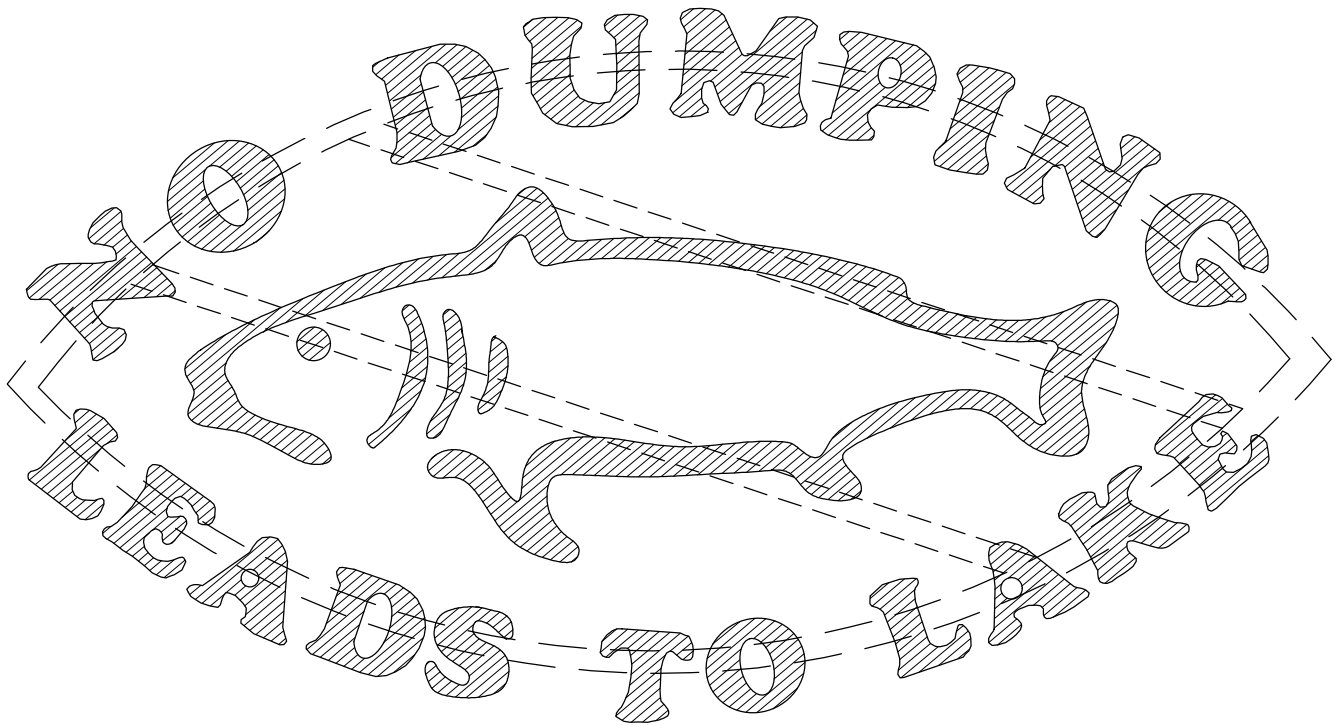
NOTE:
TRACER WIRE REQUIRED ON ALL PLASTIC STORM SEWER PIPE

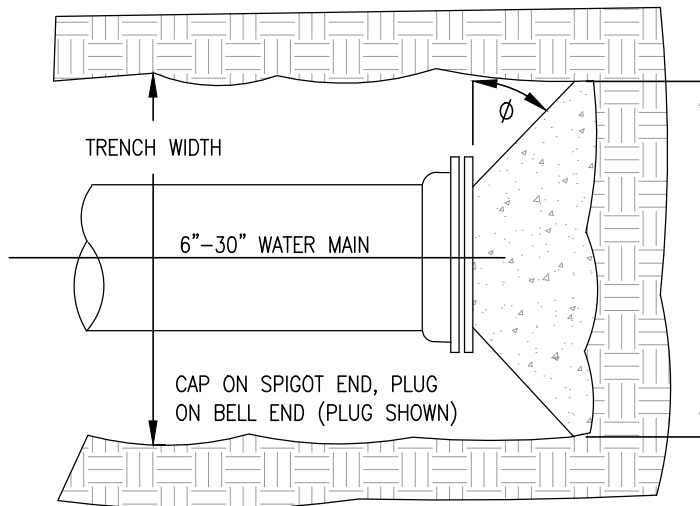
TOP OF CURB/GUTTER LINE

CATCH BASIN

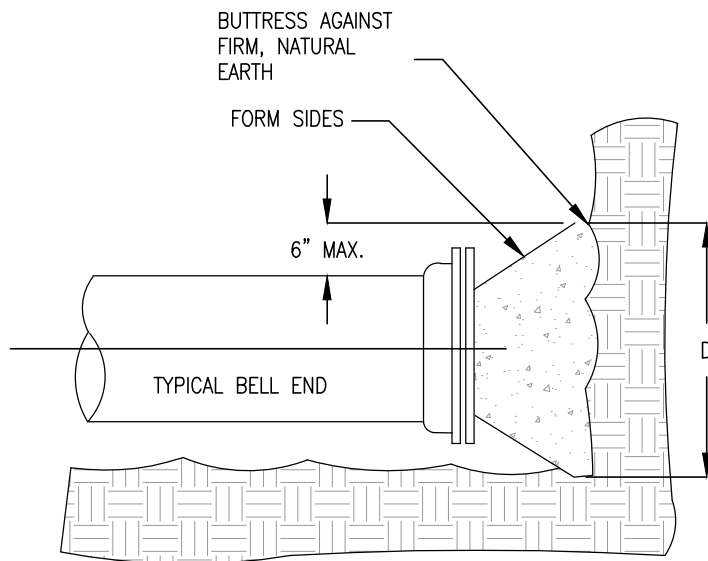


GUTTER STAMP TO BE PLACED A MAXIMUM OF 18" FROM CATCH BASIN GRATE ON UPHILL SIDE AND CENTERED IN GUTTER.





PLAN

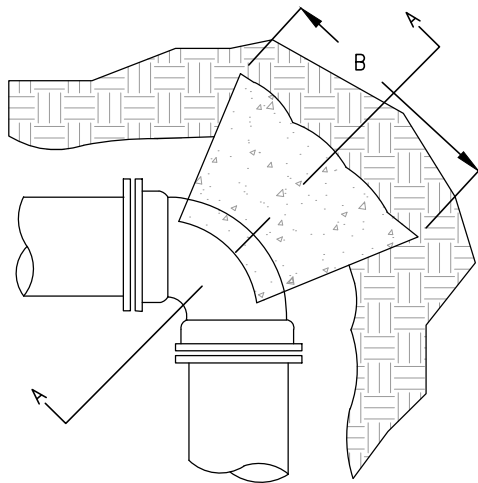


ELEVATION

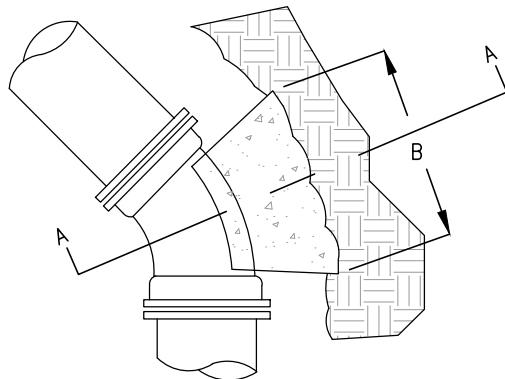
BLOCKING DIMENSIONS		
PLUG SIZE	B	D
6"	12"	15"
8"	24"	15"
10"	24"	20"
12"	30"	22"
16"	40"	28"
20"	50"	34"
24"	62"	40"
30"	80"	48"

NOTES:

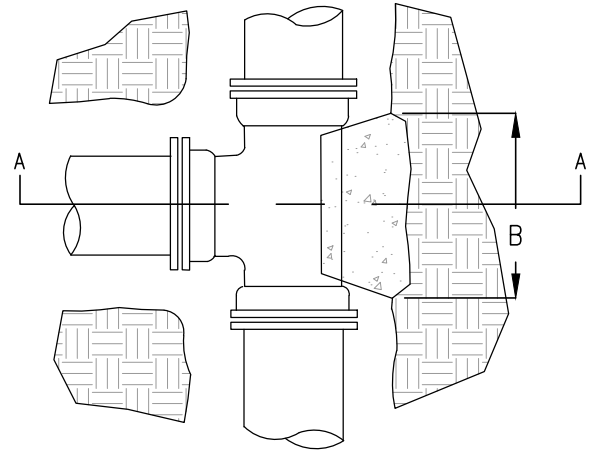
1. BLOCKING DIMENSIONS BASED ON EARTH RESISTANCE OF 2 TONS PER SQ. FT. WHERE, IN THE OPINION OF THE ENGINEER, EARTH IS POOR, BLOCKING SHALL BE INCREASED IN SIZE AS DIRECTED OR STRAPPING MAY BE NECESSARY.
2. ANGLE ϕ SHALL BE EQUAL TO OR LARGER THAN 45°.
3. BLOCKING SHALL BE CENTERED ON MAIN.
4. CONCRETE SHALL BE MIX 3G52 – MNDOT 2461.
5. POLYETHYLENE SHALL BE USED TO SEPARATE CONCRETE FROM FITTING.
6. REFER TO SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.



PLAN - 90° BEND

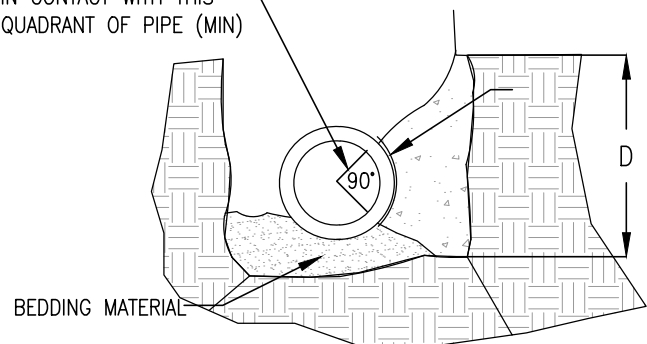


PLAN - 45° BEND



PLAN - TEE

CONCRETE SHALL BE
IN CONTACT WITH THIS
QUADRANT OF PIPE (MIN)

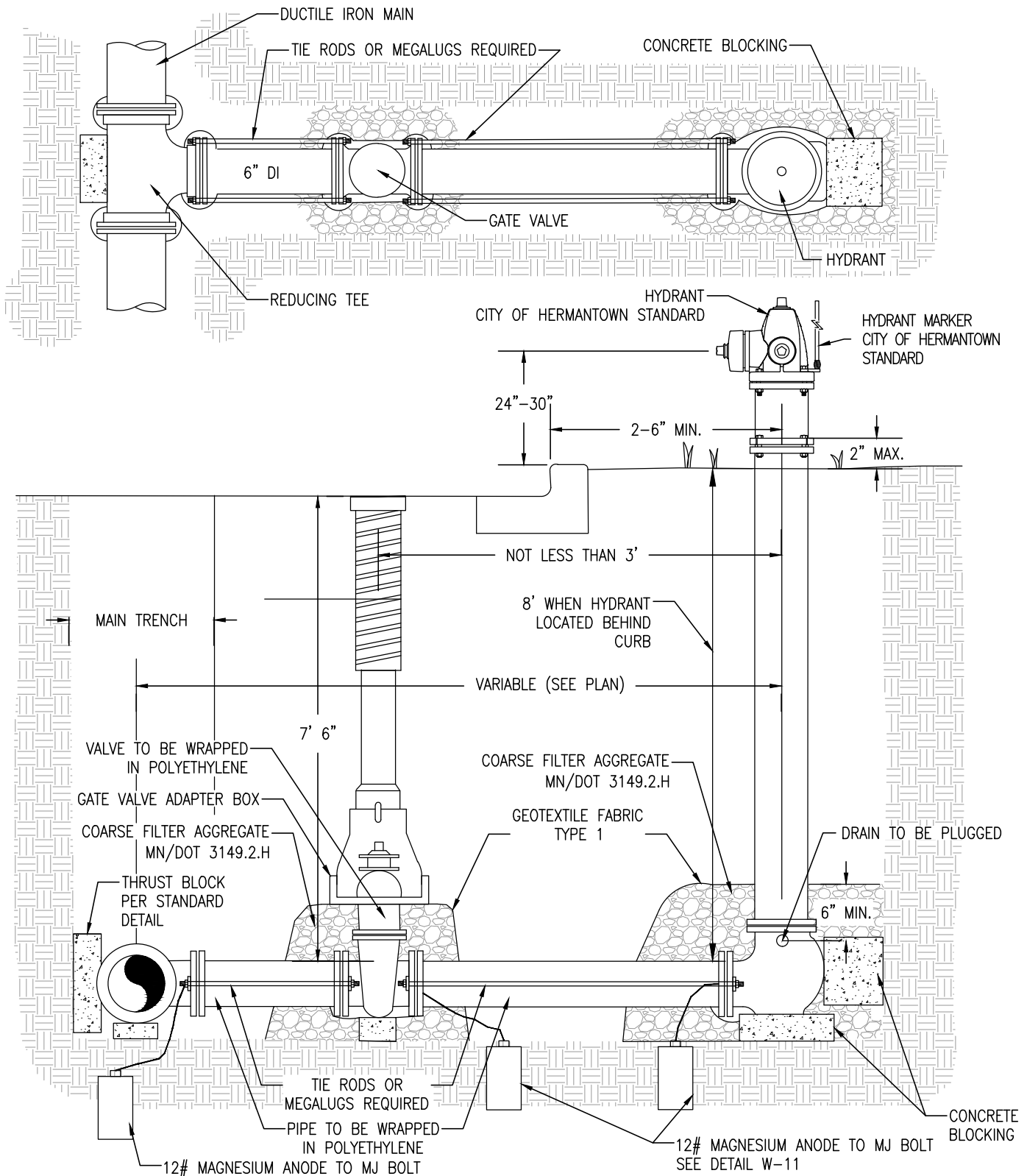


SECTION A-A

NOTES

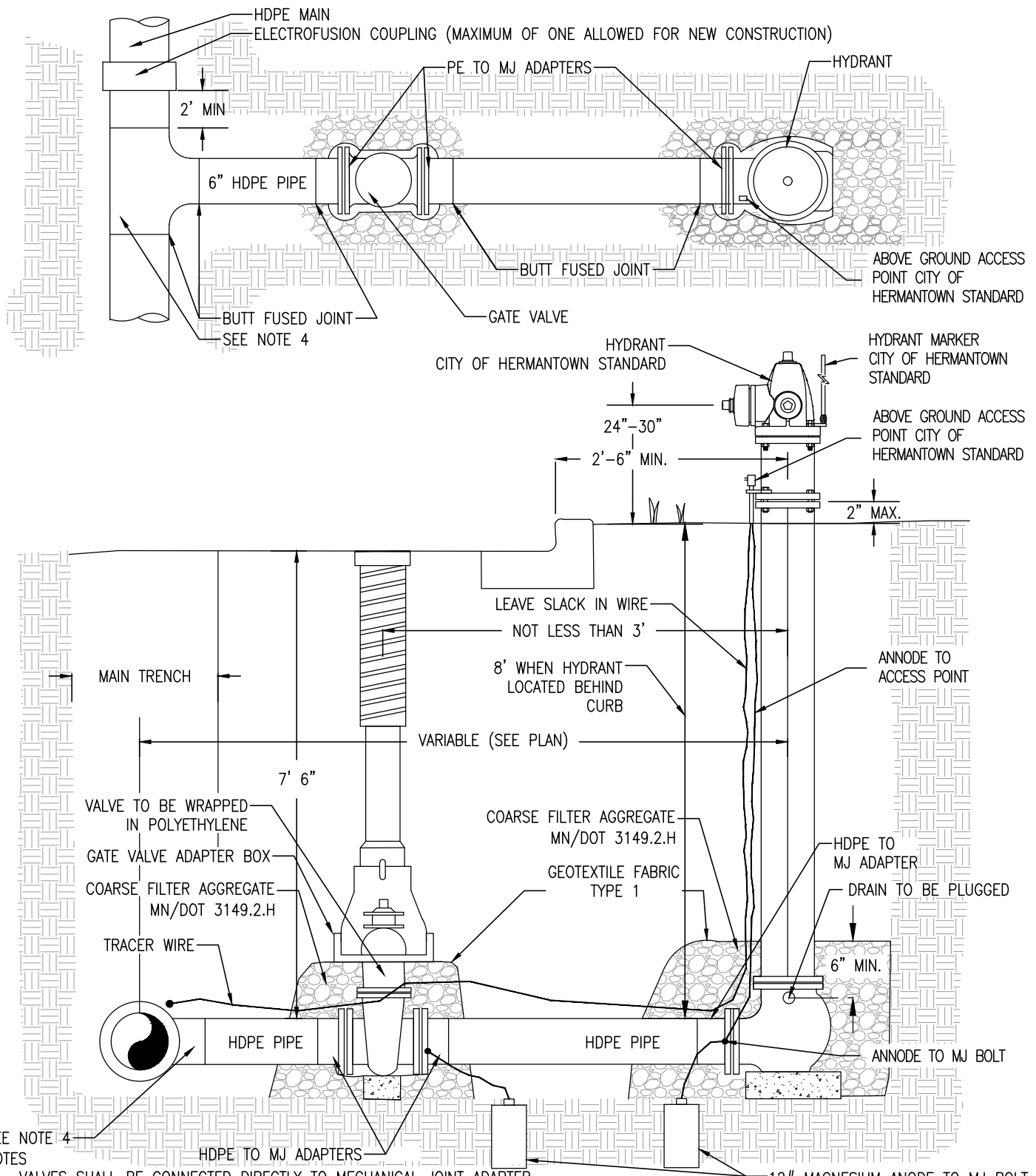
1. DIMENSIONS IN TABLE ARE BASED ON A WATER PRESSURE OF 150 P.S.I. & AN EARTH RESISTANCE OF 2 TONS/S.F.
2. BLOCKING TO BE SET AGAINST UNDISTURBED SOIL
3. CONCRETE SHALL BE MIX 3G52. (MNDOT SPEC. 2461) CONCRETE SHALL NOT INTERFERE WITH MECHANICAL JOINTS
4. POLYETHYLENE SHALL BE USED TO SEPARATE CONCRETE FROM FITTING.
5. REFER TO SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.

BLOCKING DIMENSIONS								
BEND OR BRANCH SIZE	22-1/2" BENDS		45° BENDS		90° BENDS		TEES	
	B	D	B	D	B	D	B	D
0'-6"	1'-0"	1'-0"	1'-0"	1'-0"	1'-4"	1'-2"	1'-3"	1'-0"
0'-8"	1'-0"	1'-0"	1'-4"	1'-2"	1'-10"	1'-6"	1'-6"	1'-4"
1'-0"	1'-4"	1'-4"	1'-10"	1'-10"	2'-8"	2'-3"	2'-3"	2'-0"
1'-4"	1'-10"	1'-8"	2'-6"	2'-4"	3'-10"	2'-10"	3'-2"	2'-4"
1'-8"	2'-4"	2'-0"	3'-3"	2'-10"	5'-0"	3'-4"	4'-0"	3'-0"
2'-0"	2'-10"	2'-4"	4'-0"	3'-3"	6'-4"	3'-10"	5'-3"	3'-4"
2'-6"	3'-6"	3'-0"	5'-4"	3'-10"	8'-0"	4'-8"	6'-3"	4'-3"



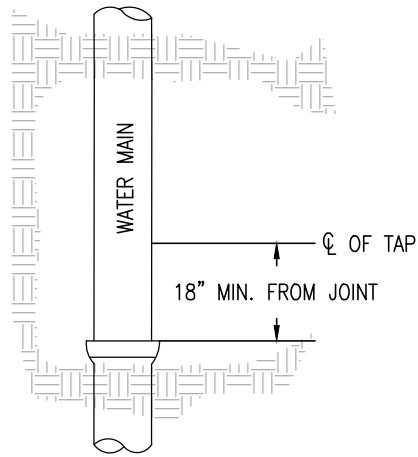
NOTES:

1. VALVES SHALL BE CONNECTED DIRECTLY TO AN ANCHORING TEE. WHENEVER DIRECT CONNECTION IS NOT POSSIBLE, TIE RODS OR MEGALUGS SHALL BE USED. TIE RODS SHALL BE GALVANIZED.
2. USE EPOXY COATING ON VALVE AND HYDRANT BASE.
3. ALL BOLTS SHALL BE COR-TEN WITH 6 OUNCE ZINC ANODE CAPS CONFORMING TO ASTM B-418 FOR ALL MECHANICAL JOINT FITTINGS.



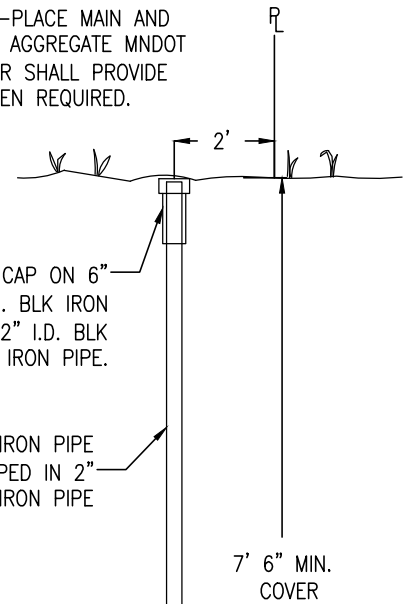
SEE NOTE 4
NOTES

1. VALVES SHALL BE CONNECTED DIRECTLY TO MECHANICAL JOINT ADAPTER.
2. USE EPOXY COATING ON VALVE AND HYDRANT BASE
3. ALL BOLTS SHALL BE COR-TEN WITH 6 OUNCE ZINC ANODE CAPS CONFORMING TO ASTM B-418 FOR ALL MECHANICAL JOINT FITTINGS.
4. FOR 8" MAINS, CONTRACTOR SHALL USE AN 8 X 8 TEE WITH A MACHINED 8 X 6 REDUCER OR AN 8 X 6 ELECTROFUSION BRANCH SADDLE. FOR LARGER DIMENSION MAINS A FABRICATED TEE WITH A 6" BRANCH OUTLET MAY BE USED.
5. GATE VALVES WITH HDPE STUBS MAY BE USED IN LIEU OF MJ VALVES. ANODES SHALL BE CONNECTED DIRECTLY TO THE VALVE BONNET BOLTS.



TAPPING LOCATION

NOTE: EXCAVATE 6" UNDER IN-PLACE MAIN AND BACKFILL WITH COARSE FILTER AGGREGATE MNDOT SPEC. # 3149.2H. CONTRACTOR SHALL PROVIDE & PLACE A TRENCH BOX WHEN REQUIRED.



2" I.D. BLK. IRON CAP ON 6" LONG PIECE OF 2" I.D. BLK IRON SLIPPED OVER 1 1/2" I.D. BLK IRON PIPE.

1 1/2" I.D. BLK. IRON PIPE TOP SECTION SLIPPED IN 2" I.D. BLK. IRON PIPE

7' 6" MIN. COVER

2" I.D. BLK IRON PIPE BOTTOM SECTION SCREWED ONTO 2" X 1 1/2" I.D. REDUCING BUSHING

VARIABLE PAY MEASURE - ONE PIECE

MN/DOT 3149.2.H COARSE FILTER AGGREGATE REQUIRED AROUND CORPORATION STOP AND CURB STOP

CORPORATION STOP DIRECT CONNECTION

TYPE "K" COPPER (FLARED FITTING)

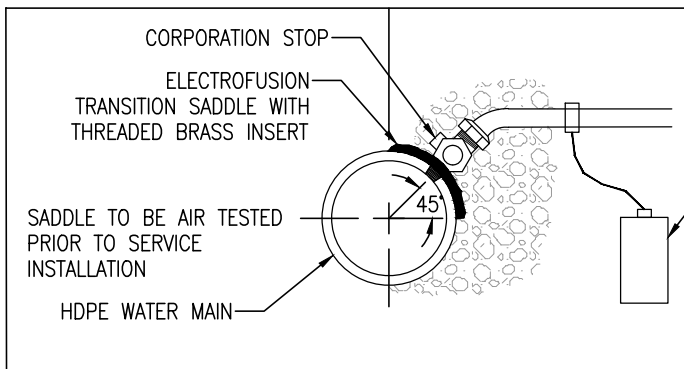
BRASS CLAMP

DI WATER MAIN

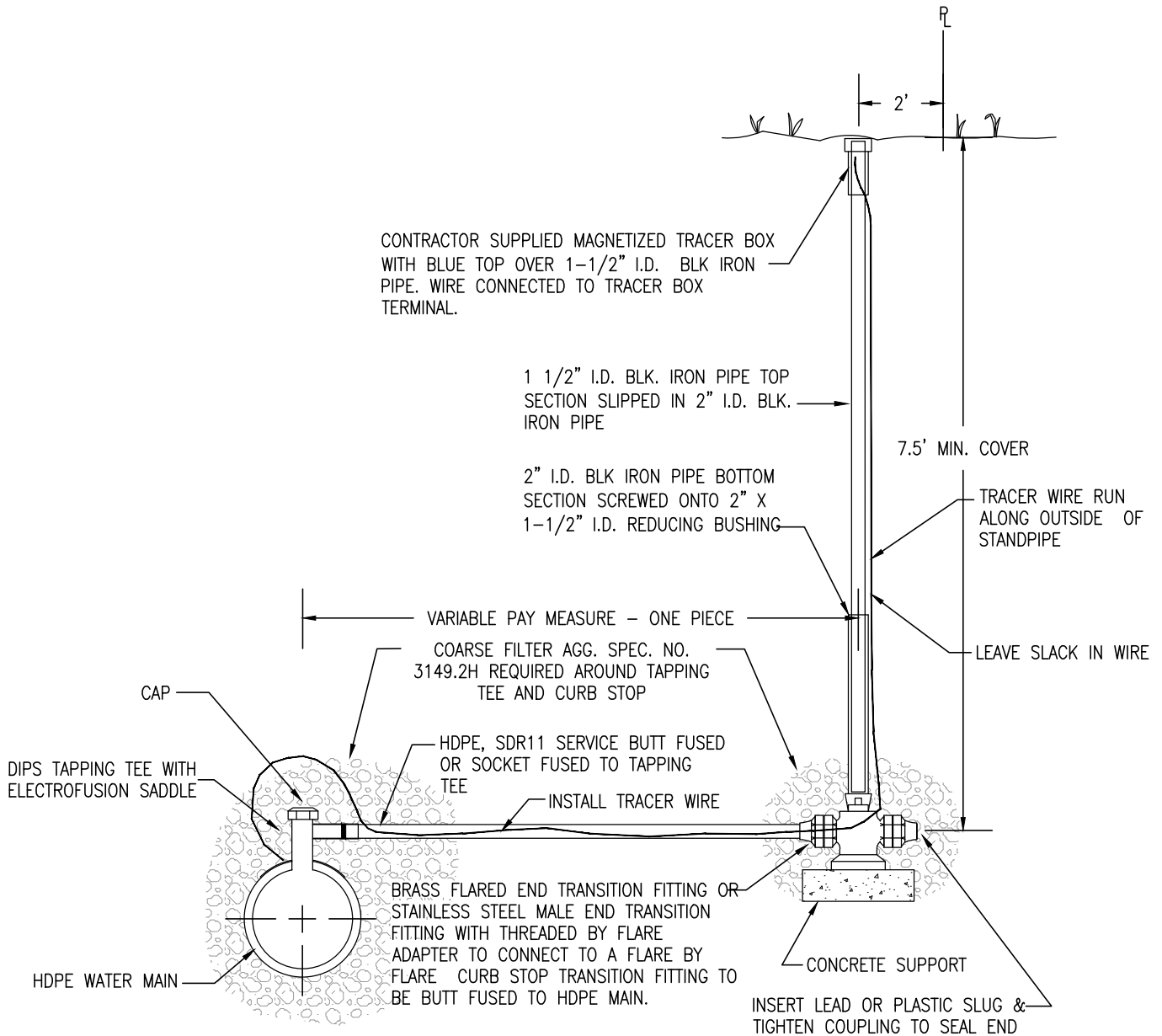
CONCRETE SUPPORT

INSERT LEAD OR PLASTIC SLUG & TIGHTEN COUPLING TO SEAL END

5# MAGNESIUM ANODE

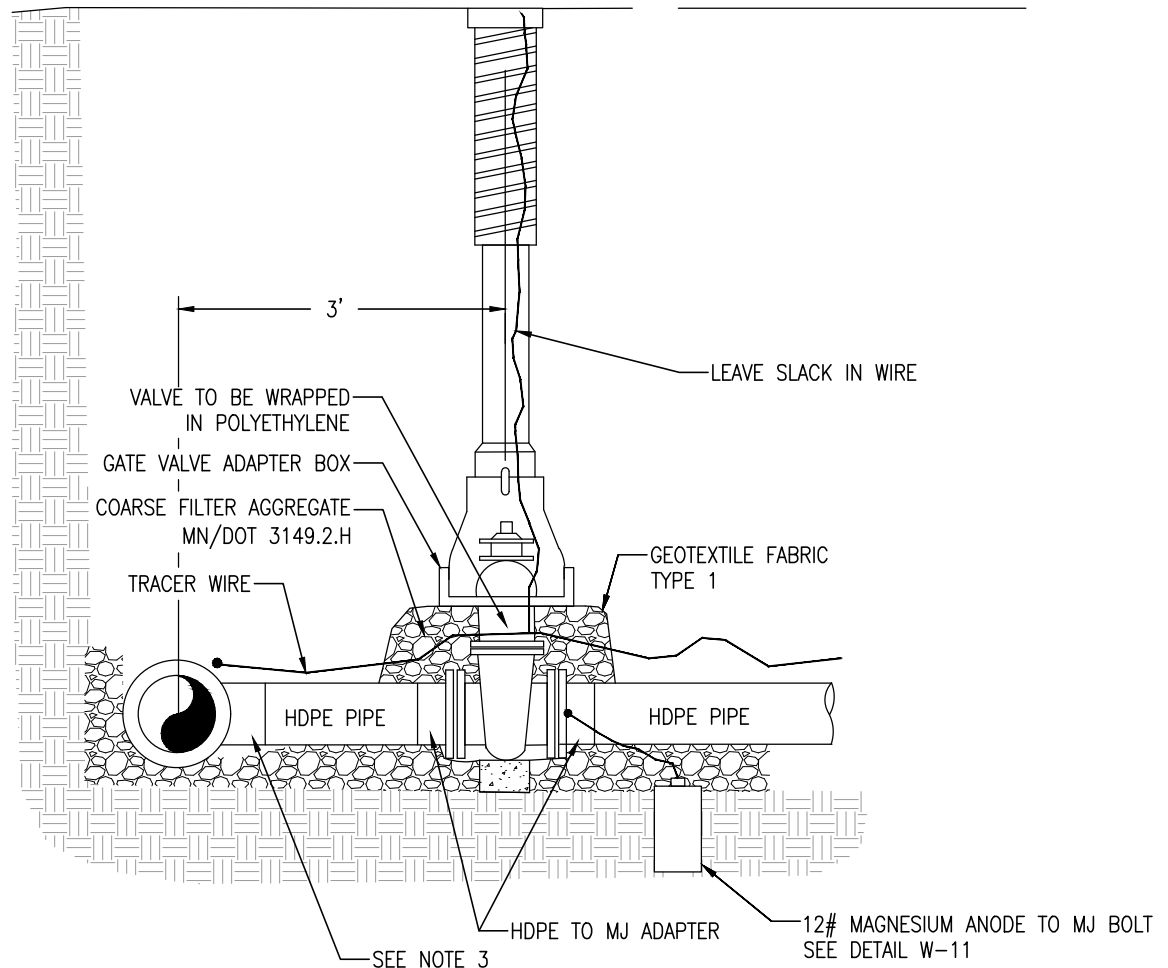
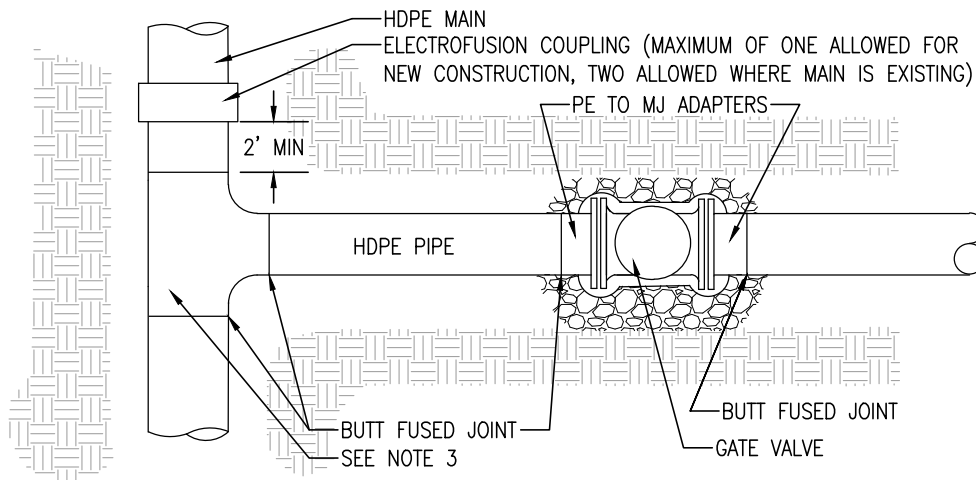


NOTE: EXCAVATE 6" UNDER IN-PLACE MAIN AND BACKFILL WITH COURSE FILTER AGGREGATE MNDOT SPEC. # 3149.2H. CONTRACTOR SHALL PROVIDE & PLACE A TRENCH BOX WHEN REQUIRED.



NOTE: SERVICE TO BE AIR TESTED PRIOR TO TAPPING MAIN

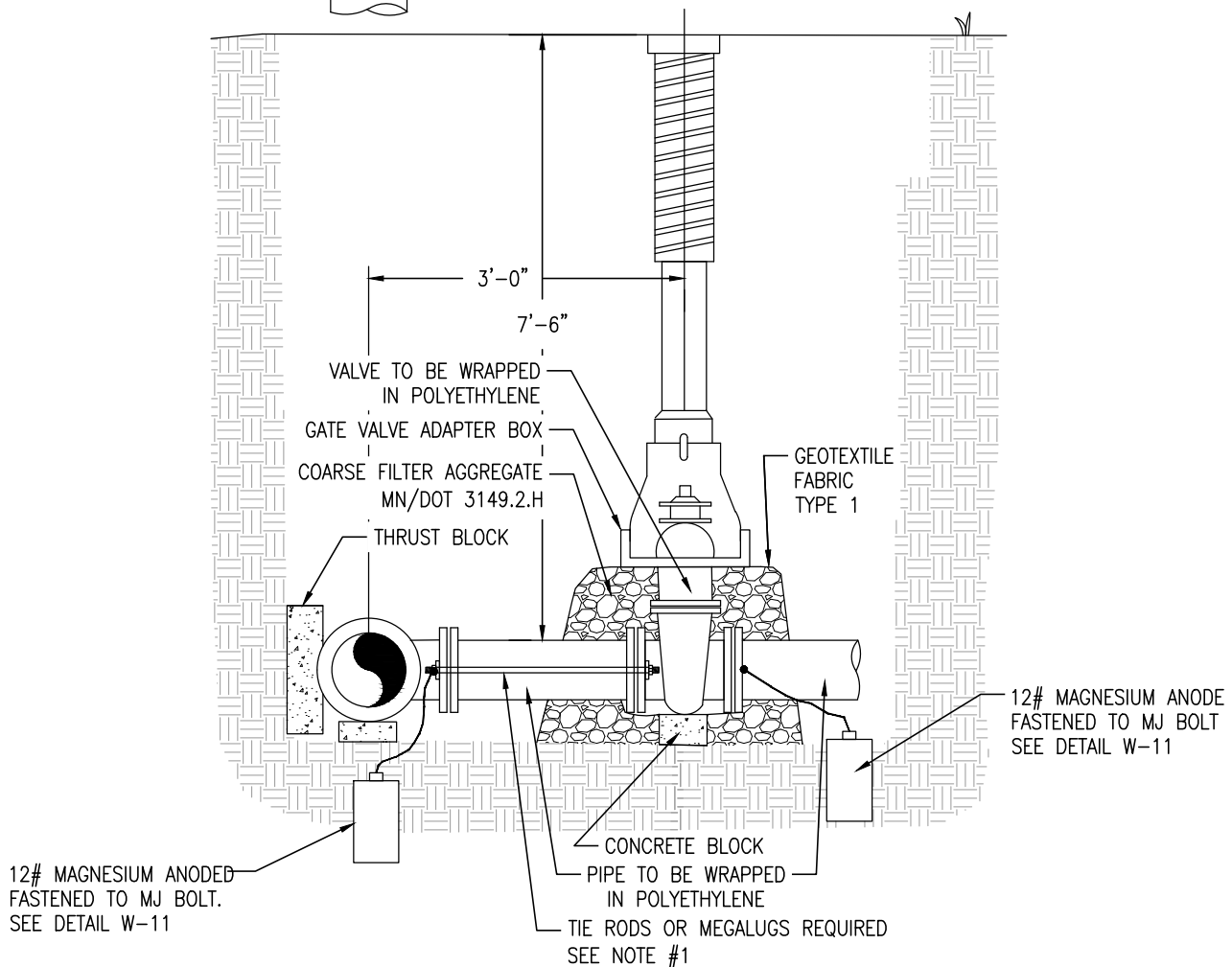
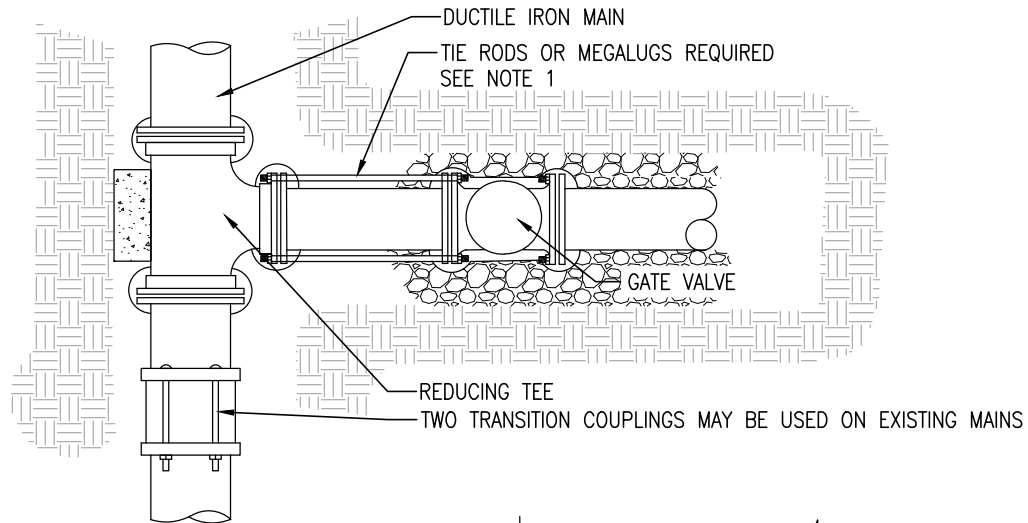
THE TRACER WIRE SHALL REMAIN CONTINUOUS TO THE GREATEST EXTENT POSSIBLE. SPLICES IN THE TRACER WIRE SHOULD BE MADE WITH SPLIT BOLT CONNECTORS. WIRE NUTS OR CLIP TYPE CONNECTOR SHALL NOT BE USED. A WATER-PROOF CONNECTION IS NECESSARY TO PREVENT CORROSION.



NOTES

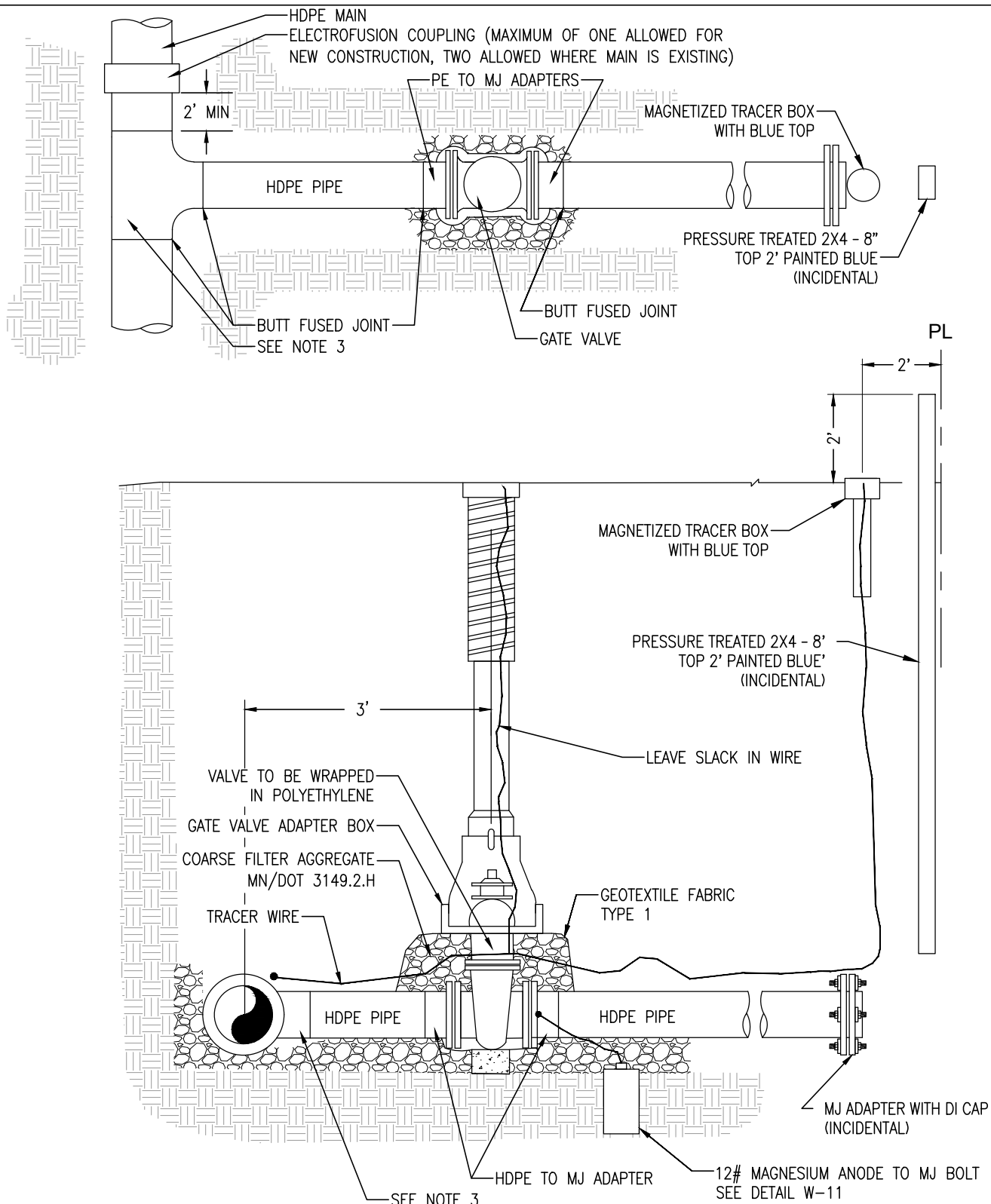
1. VALVES SHALL BE CONNECTED DIRECTLY TO MECHANICAL JOINT ADAPTER.
2. ALL BOLTS SHALL BE COR-TEN WITH 6 OUNCE ZINC ANODE CAPS CONFORMING TO ASTM B-418 FOR ALL MECHANICAL JOINT FITTINGS.
3. FOR 8" MAINS, CONTRACTOR SHALL USE AN 8 X 8 TEE WITH A MACHINED 8 X 6 REDUCER OR AN 8 X 6 ELECTROFUSION BRANCH SADDLE. FOR LARGER DIMENSION MAINS A FABRICATED TEE WITH A 6" BRANCH OUTLET MAY BE USED.
4. GATE VALVES WITH HDPE STUBS MAY BE USED IN LIEU OF MJ VALVES. ANODES SHALL BE CONNECTED DIRECTLY TO THE VALVE BONNET BOLTS.

NOTE: ON EXISTING WATER MAINS, HOT TAPS SHALL BE PERFORMED FOR NEW SERVICES WHEN POSSIBLE.



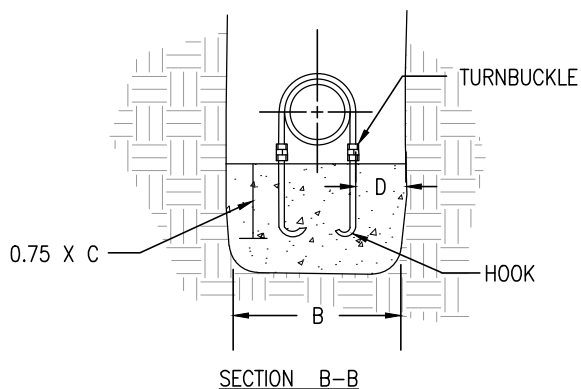
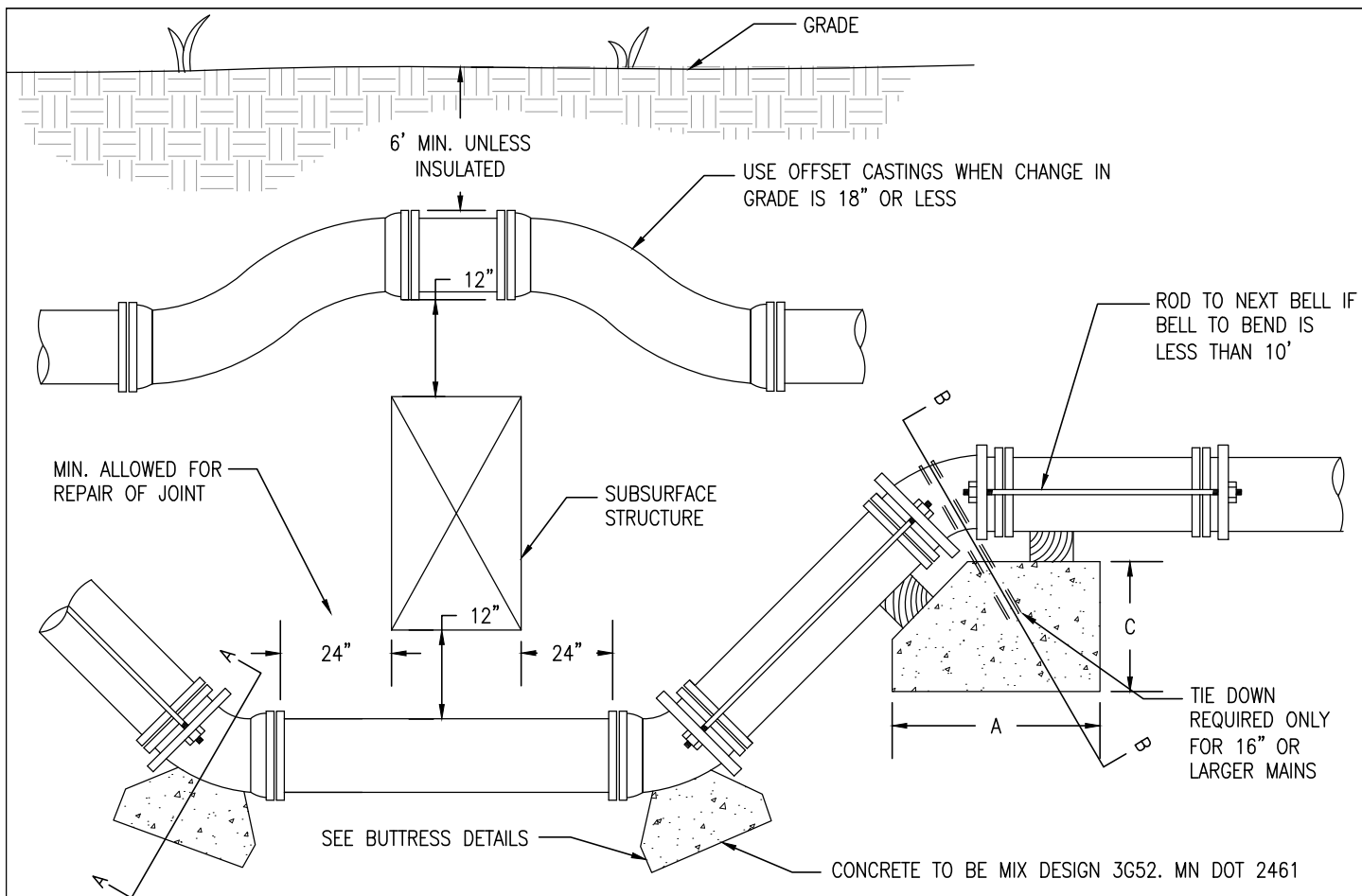
NOTES:

1. VALVES SHALL BE CONNECTED DIRECTLY TO AN ANCHORING TEE. WHENEVER DIRECT CONNECTION IS NOT POSSIBLE, TIE RODS OR MEGALUGS SHALL BE USED. TIE RODS SHALL BE GALVANIZED.
2. USE EPOXY COATING ON VALVE.
3. ALL BOLTS SHALL BE COR-TEN WITH 6 OUNCE ZINC ANODE CAPS CONFORMING TO ASTM B-418 FOR ALL MECHANICAL JOINT FITTINGS.



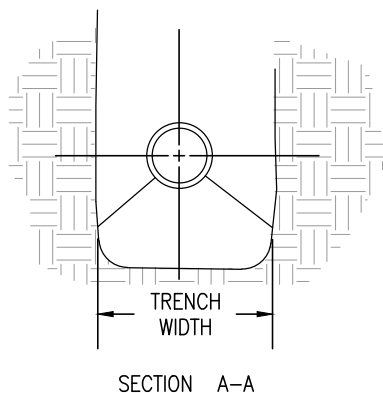
NOTES

1. VALVES SHALL BE CONNECTED DIRECTLY TO MECHANICAL JOINT ADAPTER.
2. ALL BOLTS SHALL BE COR-TEN WITH 6 OUNCE ZINC ANODE CAPS CONFORMING TO ASTM B-418 FOR ALL MECHANICAL JOINT FITTINGS.
3. FOR 8" MAINS, CONTRACTOR SHALL USE AN 8 X 8 TEE WITH A MACHINED 8 X 6 REDUCER OR AN 8 X 6 ELECTROFUSION BRANCH SADDLE. FOR LARGER DIMENSION MAINS A FABRICATED TEE WITH A 6" BRANCH OUTLET MAY BE USED.
4. GATE VALVES WITH HDPE STUBS MAY BE USED IN LIEU OF MJ VALVES. ANODES SHALL BE CONNECTED DIRECTLY TO THE VALVE BONNET BOLTS.

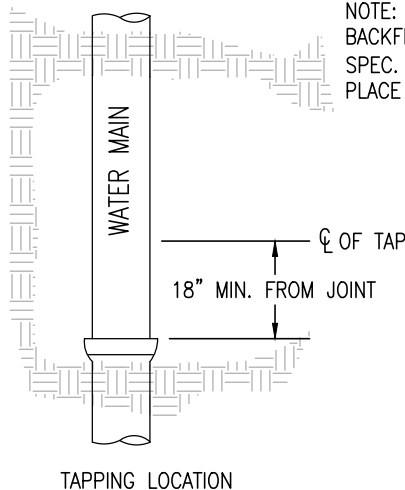


NOTES:

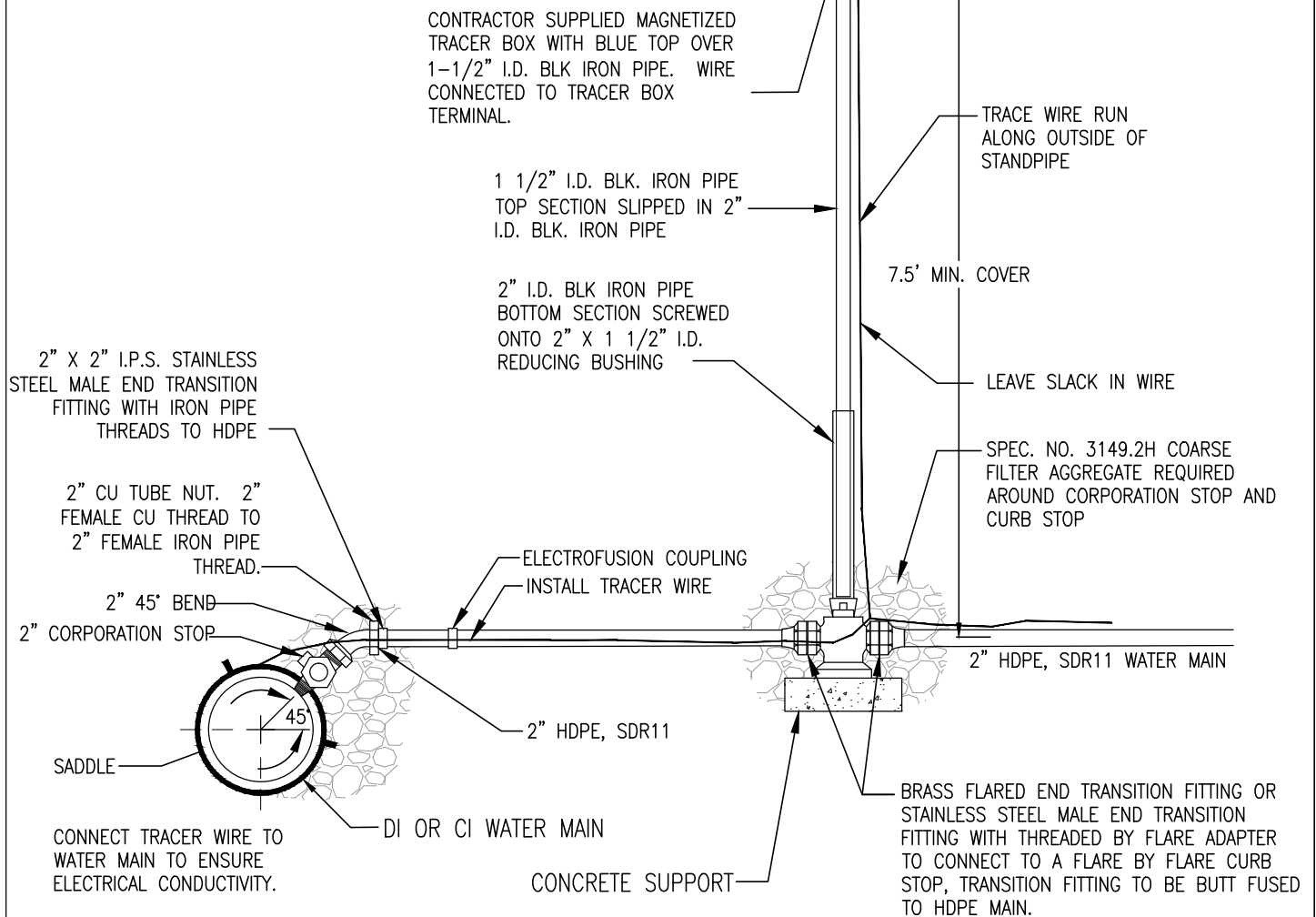
1. TIE RODS, BOLTS, NUTS, BANDS, AND WASHERS TO BE FURNISHED BY THE CONTRACTOR AND INSTALLED BY CONTRACTOR. ALL RODS AND CONNECTING HARDWARE SHALL BE GALVANIZED. ALL BOLTS SHALL BE COR-TEN WITH ZINC ANODE CAPS
2. STRAPPING MATERIAL:
 - 2.1. NO. RODS 2 PER TIE
 - 2.2. DIA. RODS 1 INCH
 - 2.3. STRAP SIZE 1/2" X 2"
 - 2.4. BOLT DIA. 3/4"
 - 2.5. WASHER SIZE 1/2" X 3" X 5"
3. OFFSETS FOR 16" WATER MAIN AND LARGER, TIE DOWNS SHALL BE INSTALLED AS SHOWN. TURNBUCKLE AND BLOCK SIZES:



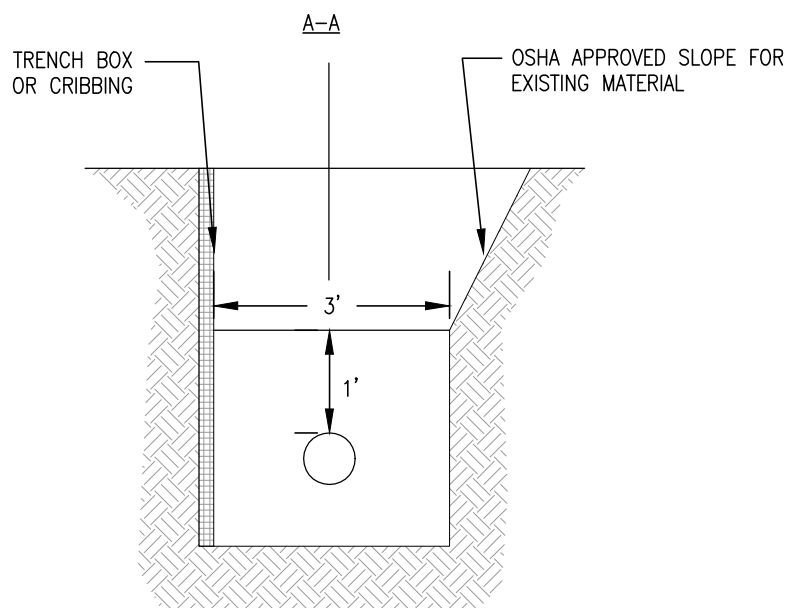
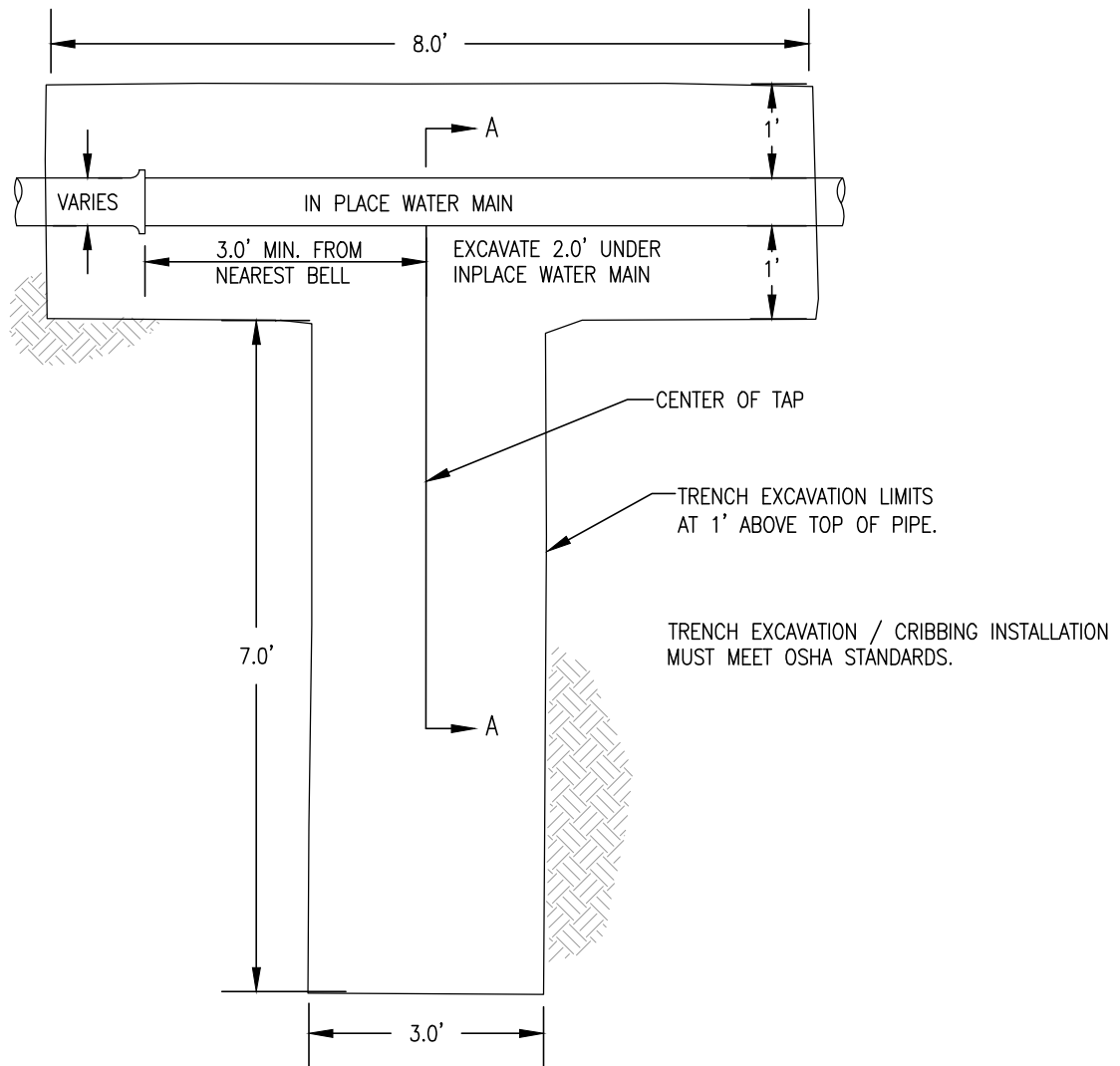
PIPE SIZE	A	B	C	D
16"	6'-0"	2'-6"	3'-0"	0'-1"
20"	8'-0"	3'-0"	3'-0"	0'-1 1/4"
24"	8'-0"	3'-0"	5'-0"	0'-1 1/2"
30"	8'-0"	5'-0"	5'-0"	0'-2"

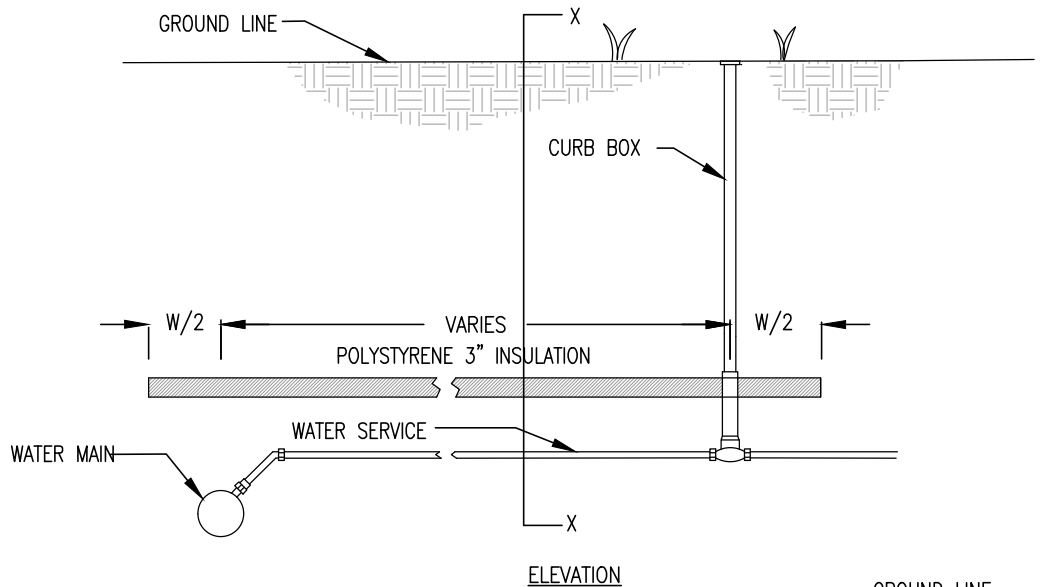


NOTE: EXCAVATE 6" UNDER IN-PLACE MAIN AND BACKFILL WITH COARSE FILTER AGGREGATE MNDOT SPEC. # 3149.2H. CONTRACTOR SHALL PROVIDE & PLACE A TRENCH BOX WHEN REQUIRED.

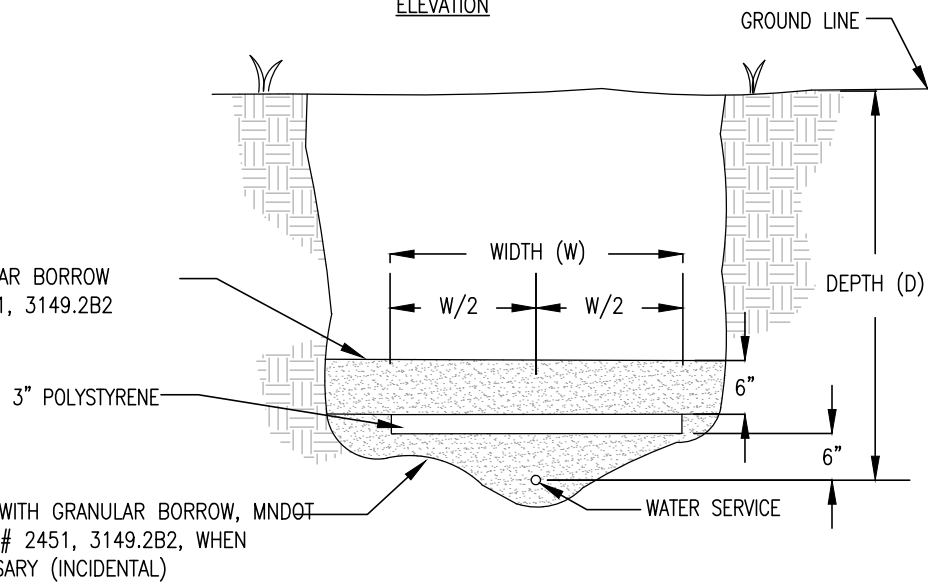


THE TRACER WIRE SHALL REMAIN CONTINUOUS TO THE GREATEST EXTENT POSSIBLE. THE NUMBER OF CONNECTIONS MUST BE KEPT TO A MINIMUM. ANY SPLICES IN THE TRACER WIRE SHOULD BE MADE WITH SPLIT BOLT CONNECTORS. WIRE NUTS OR CLIP TYPE CONNECTORS SHALL NOT BE USED. A WATER-PROOF CONNECTION IS NECESSARY TO PREVENT CORROSION.





COVER W/6" GRANULAR BORROW
MNDOT SPEC. # 2451, 3149.2B2

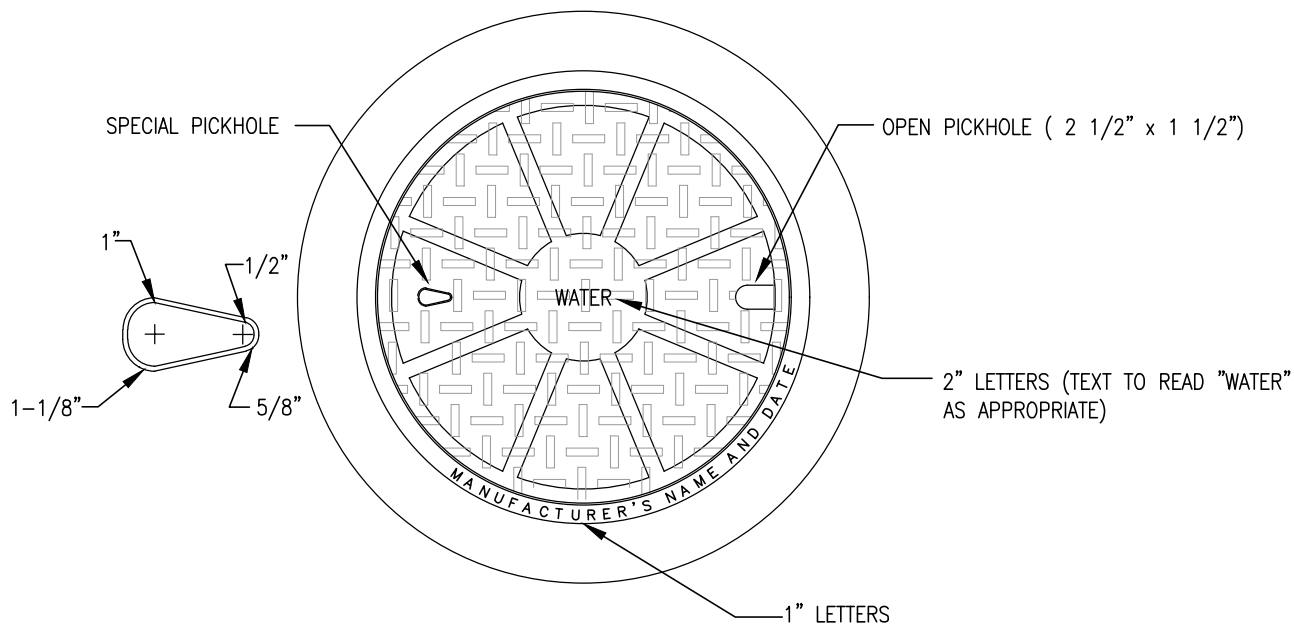


SECTION X-X

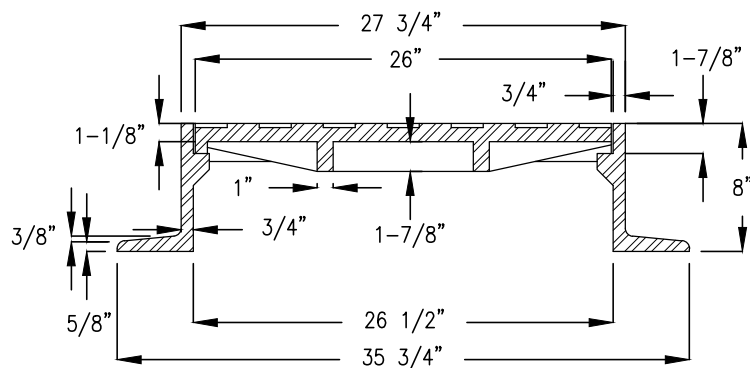
NOTES:

1. LAYERING OF 2 OR 3 SHEETS TO ARRIVE AT 3" IS PERMITTED WITH JOINTS OFFSET A MINIMUM OF 6".
2. POLYSTYRENE SHALL BE AS SPECIFIED IN THE CITY OF HERMANTOWN PUBLIC WORKS AND UTILITIES STANDARD CONSTRUCTION SPECIFICATIONS.
3. INSULATION SHALL ONLY BE USED WHERE APPROVED BY THE ENGINEER.

DEPTH (D)	WIDTH (W)
7' OR MORE	NONE
5.2' TO 6.9'	4'-0"
4.3' TO 5.1'	6'-0"
3.0' TO 4.2'	8'-0"

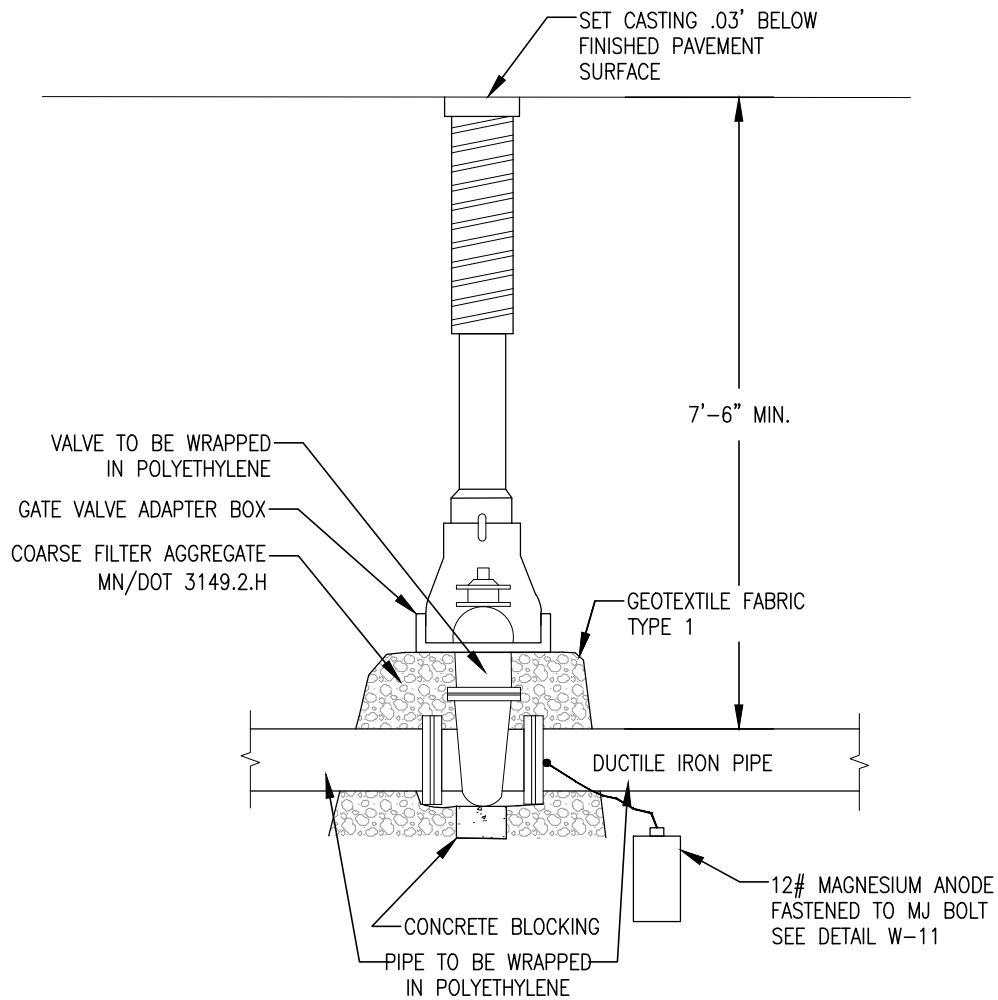


PLAN OF COVER



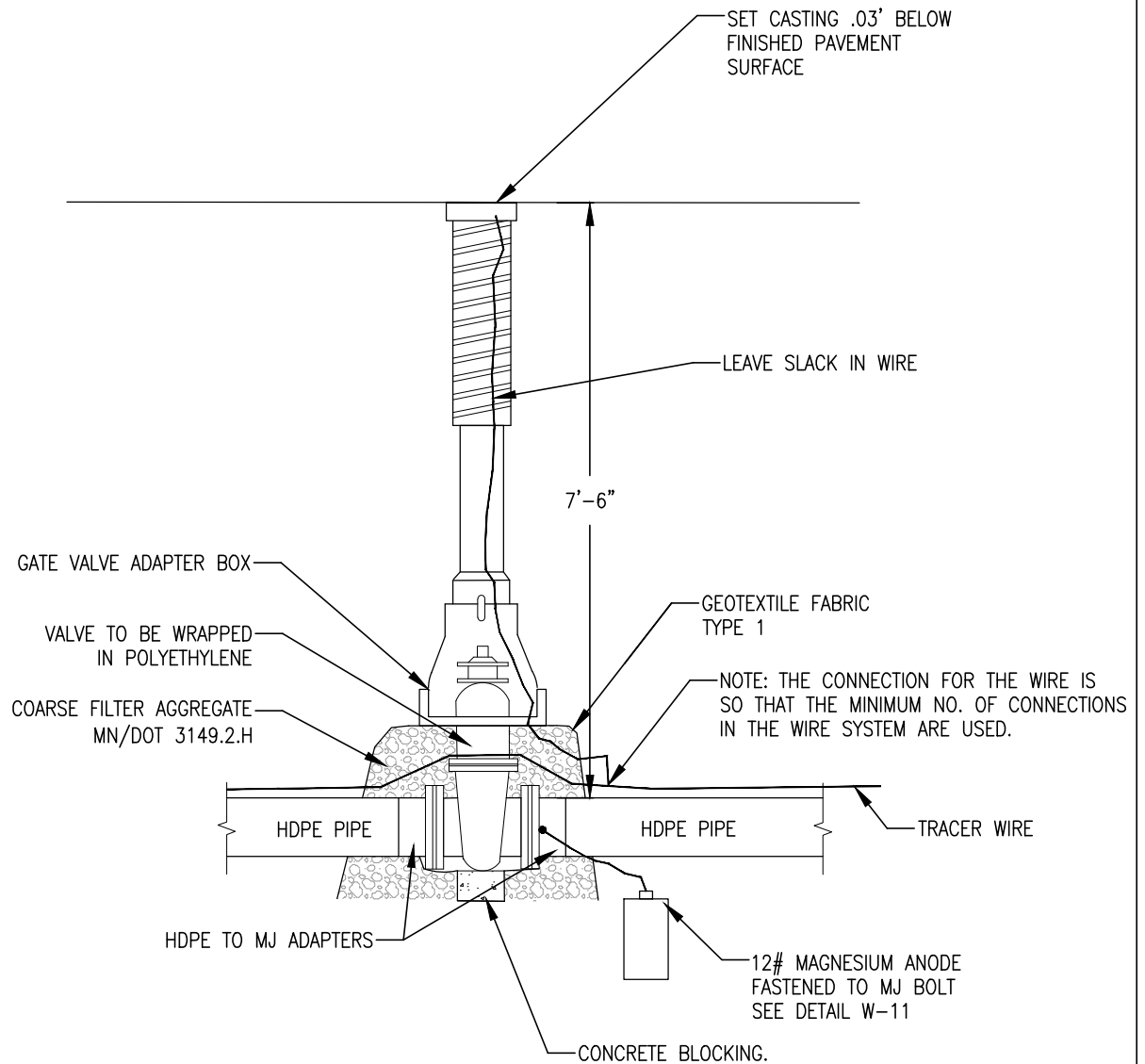
SECTION OF FRAME AND COVER

NOTE: ROUND OFF ALL EXPOSED EDGES FURNISHED WITH MACHINED HORIZONTAL BEARING SURFACES.
 WEIGHT: RING-295 LBS. COVER - 162 LBS. SIMILAR OR EQUAL TO NEENAH FOUNDRY NQR-1723 (EXCEPT WITH LETTERING AS NOTED)



NOTES:

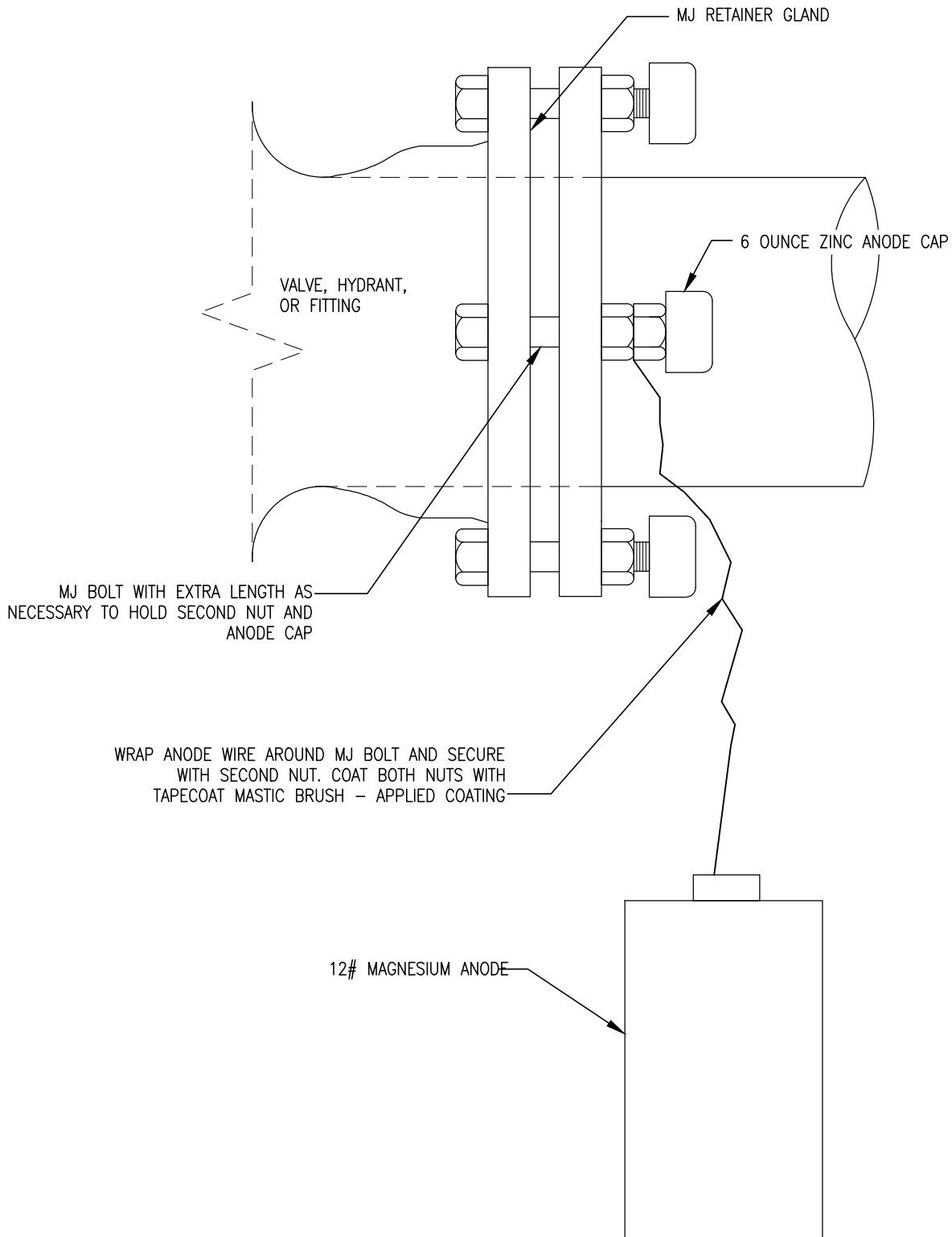
1. USE EPOXY COATING ON EXTERIOR OF VALVES
2. ALL BOLTS SHALL BE COR-TEN WITH 6 OUNCE ZINC ANODE CAPS CONFORMING TO ASTM B-418 FOR ALL MECHANICAL JOINT FITTINGS.

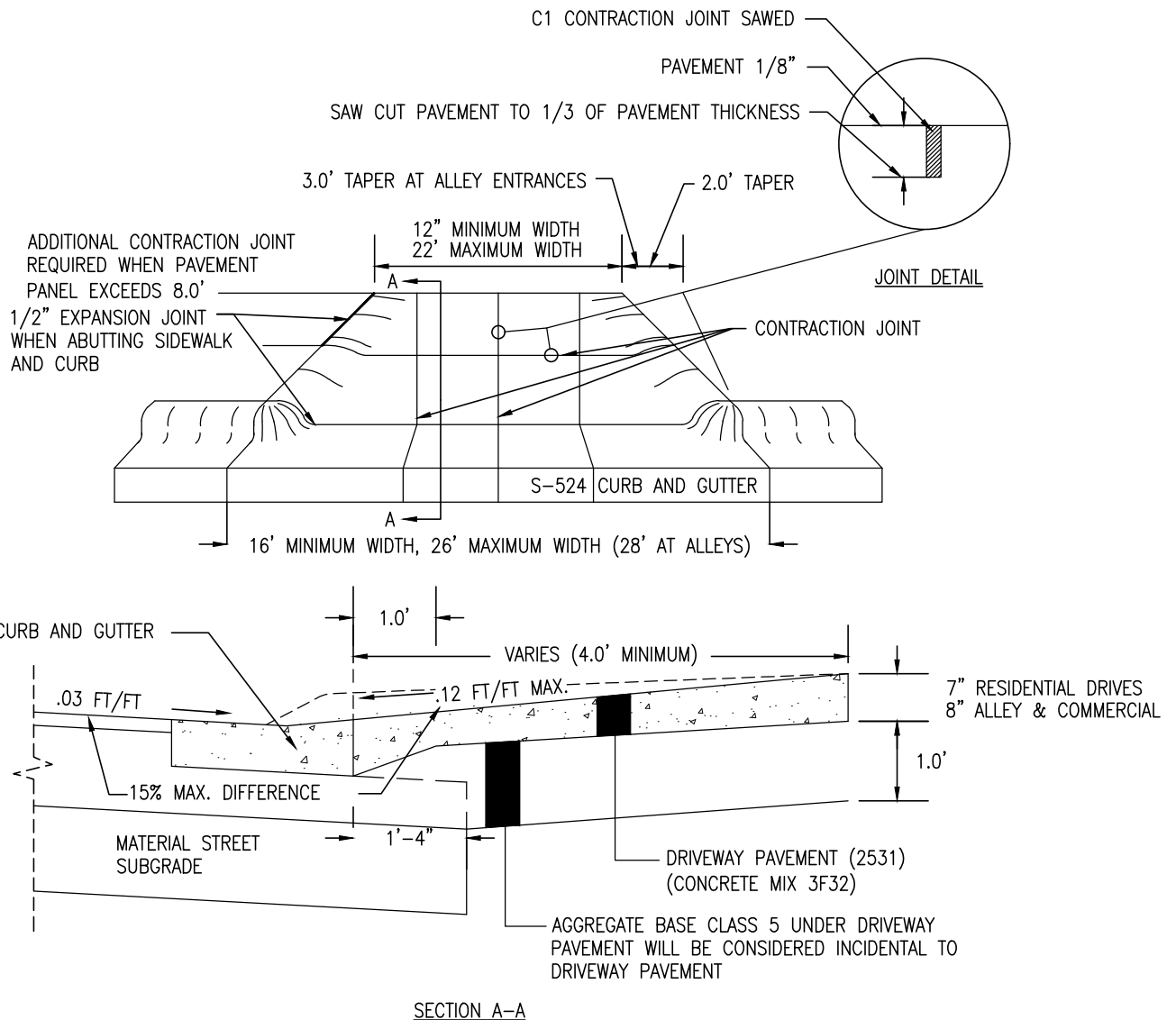


NOTES:

1. VALVES SHALL BE CONNECTED DIRECTLY TO HDPE WITH HDPE TO MECHANICAL JOINT ADAPTERS.
2. USE EPOXY COATING ON EXTERIOR OF VALVES.
3. ALL BOLTS SHALL BE COR-TEN WITH 6 OUNCE ZINC ANODE CAPS CONFORMING TO ASTM B-418 FOR ALL MECHANICAL JOINT FITTINGS.
4. FOR OPEN CUT PIPE INSTALLATIONS, ELECTROFUSION COUPLINGS ARE NOT ALLOWED FOR CONNECTION OF HDPE TO MJ ADAPTERS. FOR DIRECTIONAL DRILLED INSTALLATIONS, ONE ELECTROFUSION COUPLING MAY BE USED PER VALVE.
5. GATE VALVES WITH HDPE STUBS MAY BE USED IN LIEU OF MJ VALVES. ANODE SHALL BE CONNECTED DIRECTLY TO THE VALVE BONNET BOLTS.

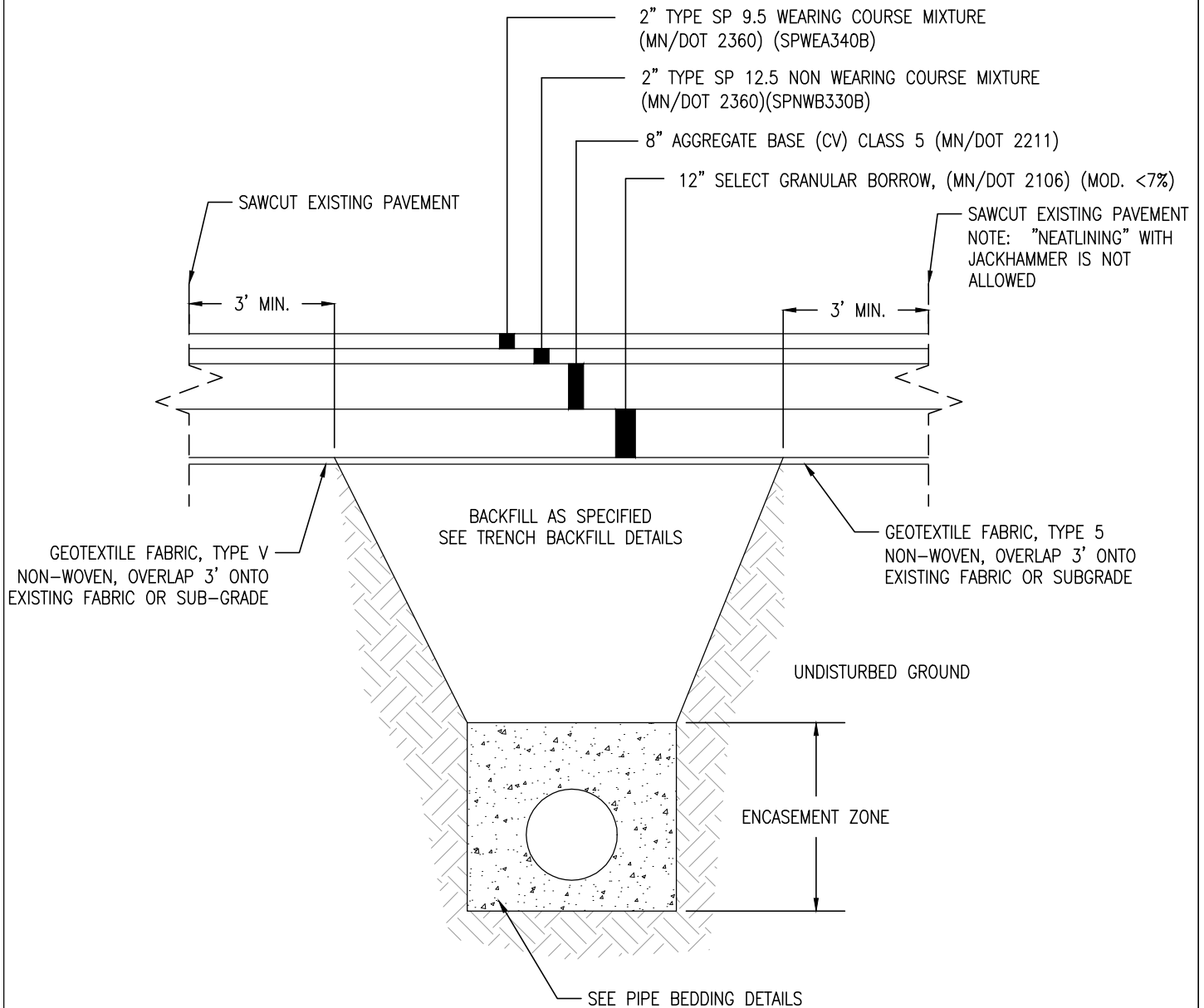
NOTE: ALL DUCTILE IRON VALVES, HYDRANTS, OR FITTINGS SHALL RECEIVE ANODES.





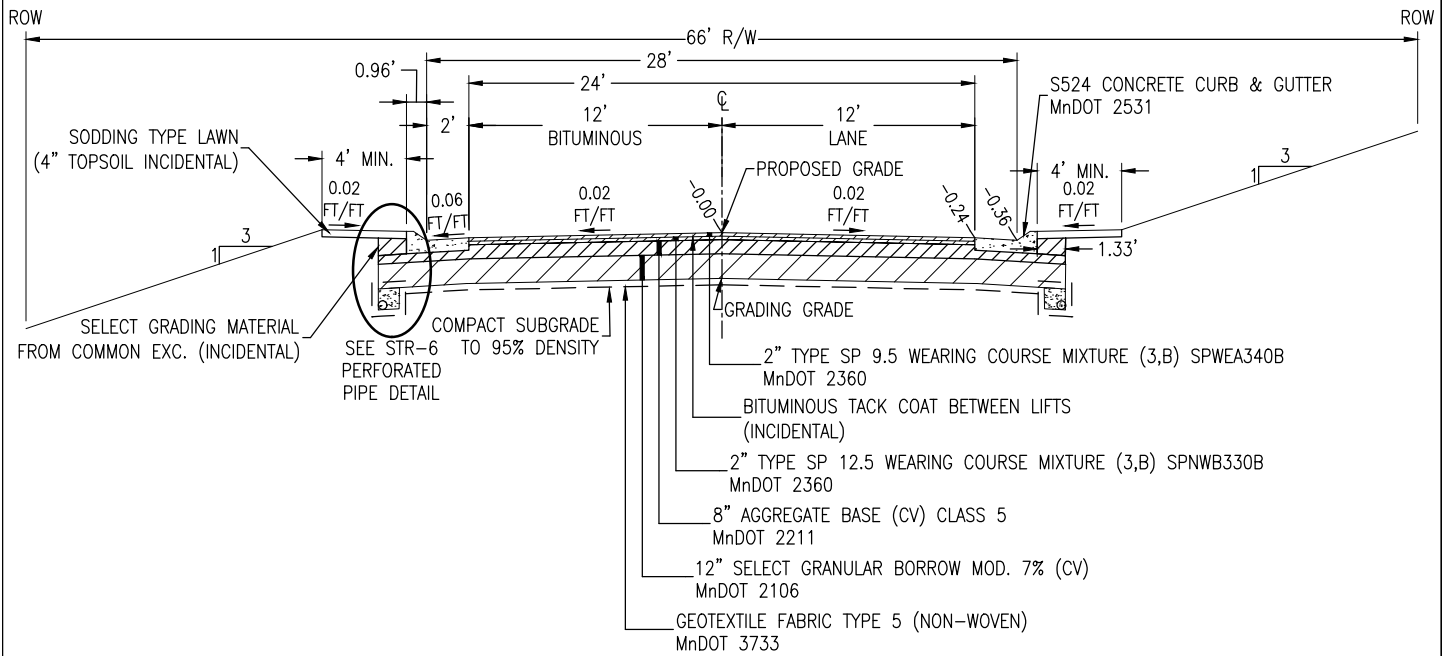
NOTES:

1. WHERE THERE IS NO SIDEWALK OR THERE IS A GRASS BOULEVARD BETWEEN THE SIDEWALK AND THE BACK OF CURB THE CREST OF THE DRIVEWAY MUST BE AT LEAST 6" ABOVE GUTTER TO CONTAIN RUNOFF.
2. WHERE THERE IS SIDEWALK DIRECTLY BEHIND THE CURB, DRIVEWAY PROFILE SLOPE SHALL BE FLATTENED TO MEET ADA ACCESSIBLE ROUTE STANDARDS
3. WHEN SIDEWALK INTERSECTS WITH DRIVEWAY OR ALLEY ENTRANCE, SIDEWALK RAMPS MUST BE CONSTRUCTED WITH GRADE CHANGES AND CONSTRUCTION JOINTS BEING PERPENDICULAR TO THE PEDESTRIAN ACCESS ROUTE.



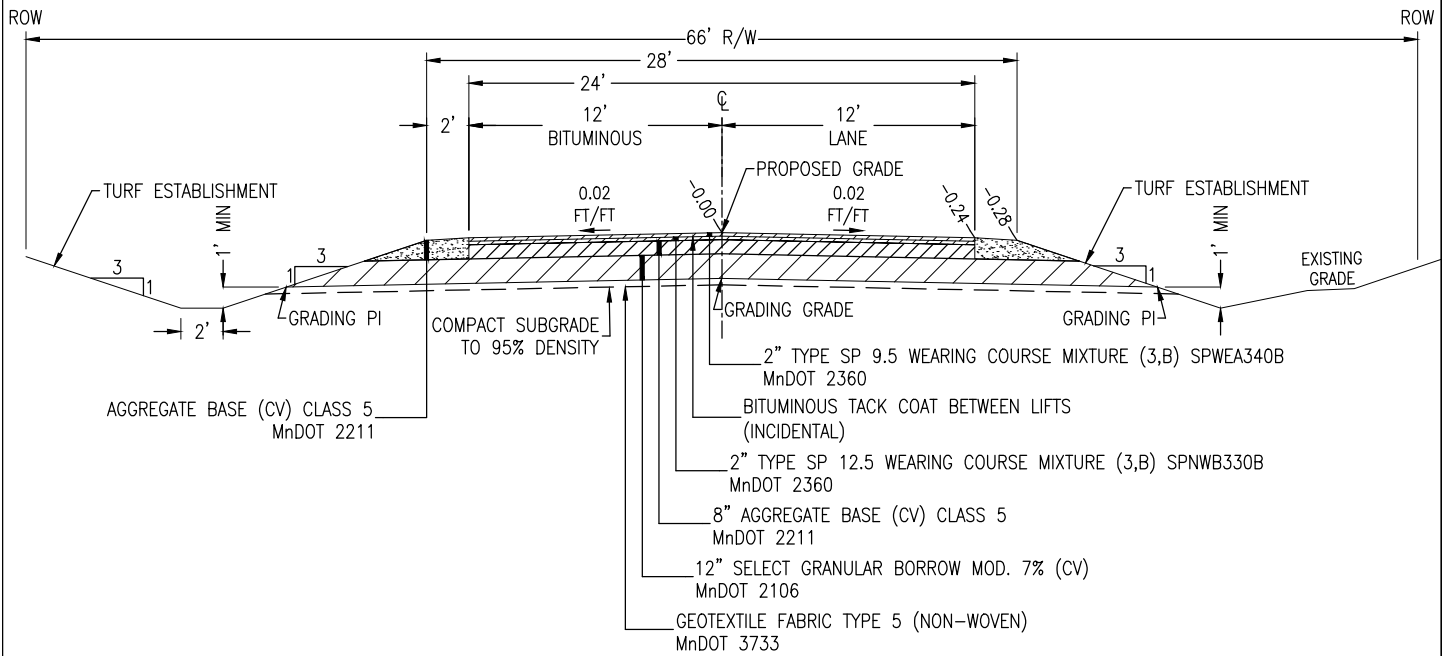
THIS SIDE SHOWN
IN FILL

THIS SIDE SHOWN
IN CUT



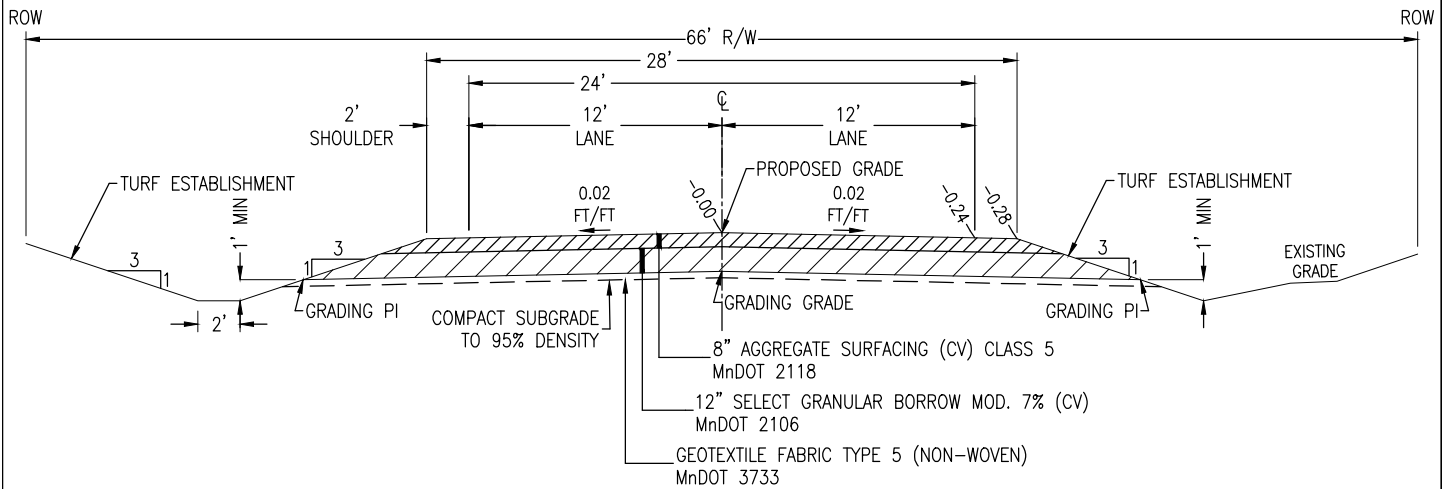
THIS SIDE SHOWN
IN CUT

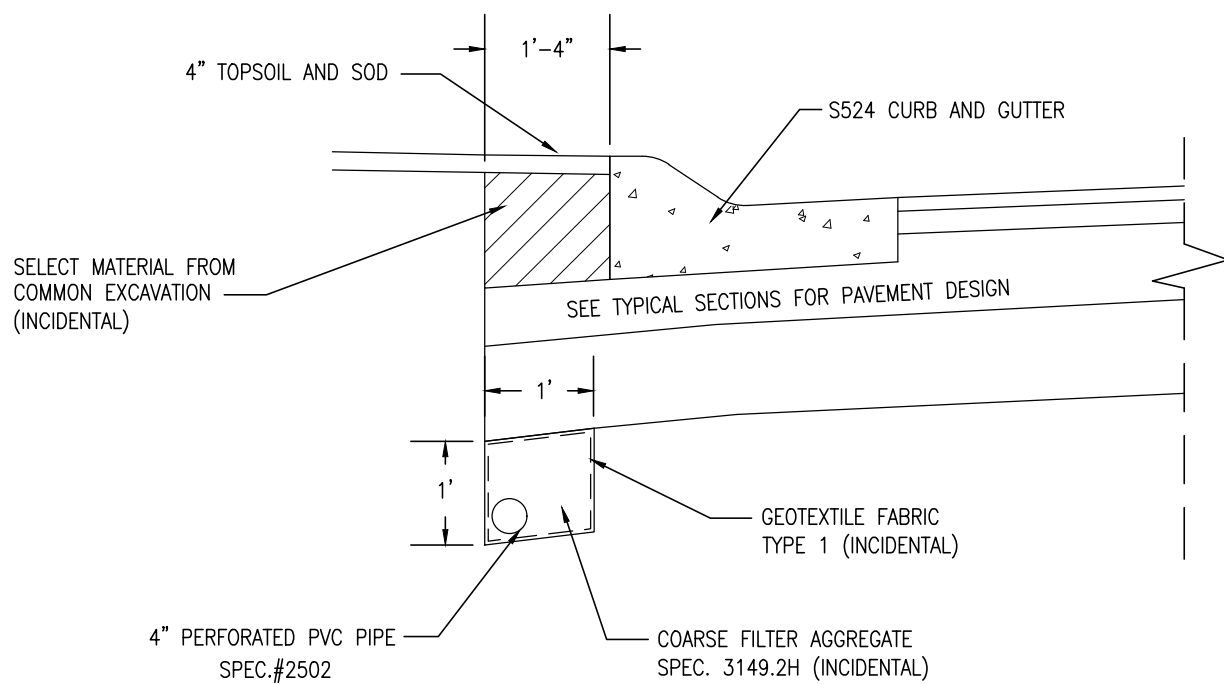
THIS SIDE SHOWN
IN FILL



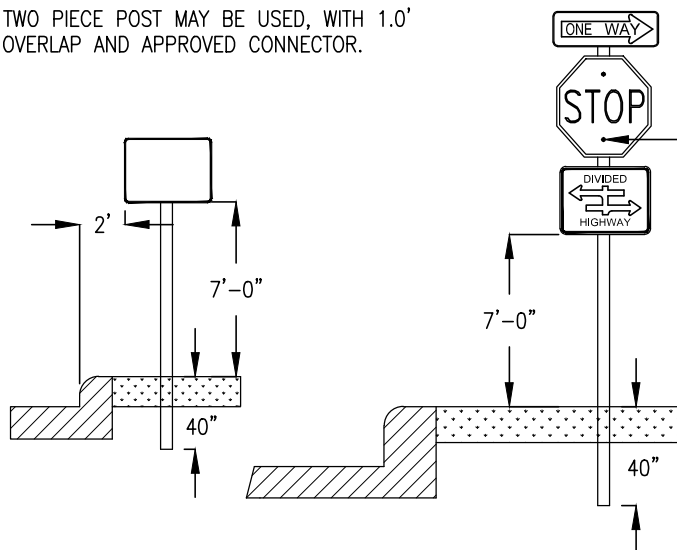
THIS SIDE SHOWN
IN CUT

THIS SIDE SHOWN
IN FILL

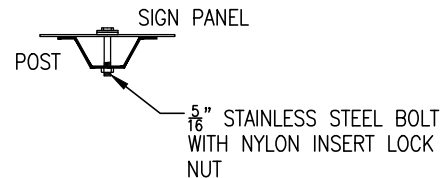




NOTE: ALL DIMENSIONS ARE MINIMUMS. A TWO PIECE POST MAY BE USED, WITH 1.0' OVERLAP AND APPROVED CONNECTOR.



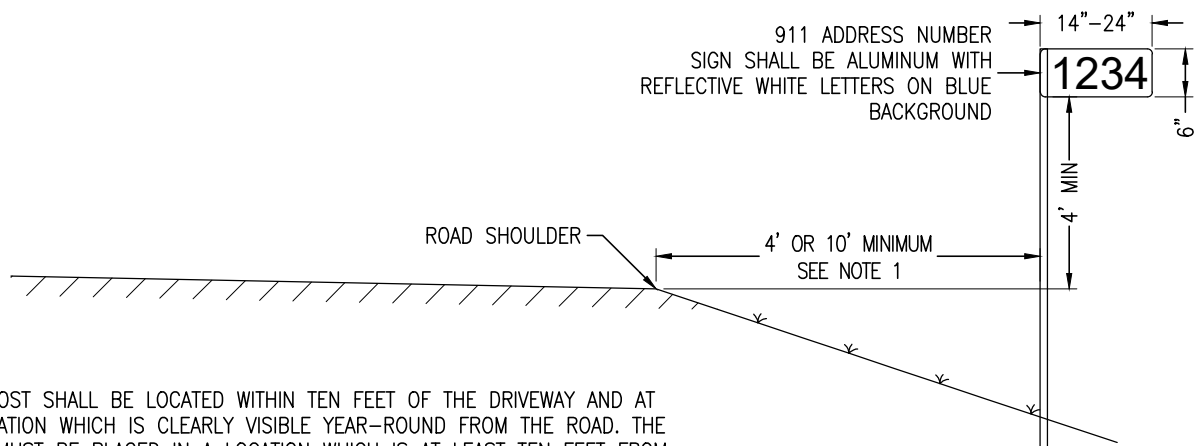
STAINLESS STEEL WASHER & NYLON WASHER
(T=1/16" MIN., I.D.=3/8" MAX., O.D.=7/8" MAX.)



NOTE: SEE SPECIAL PROVISIONS FOR SIGN AND AND POST SPECIFICATIONS.

SIGN PANEL TO POST CONNECTION

ALL MATERIALS AND LABOR USED TO RELOCATE EXISTING SIGN AS SHOWN, SHALL BE INCLUDED IN THIS PAY ITEM:



NOTES:

1. THE POST SHALL BE LOCATED WITHIN TEN FEET OF THE DRIVEWAY AND AT A LOCATION WHICH IS CLEARLY VISIBLE YEAR-ROUND FROM THE ROAD. THE POST MUST BE PLACED IN A LOCATION WHICH IS AT LEAST TEN FEET FROM THE EDGE OF THE ROAD SURFACE FOR ROADS WITH A DEFINED SHOULDER OR AT LEAST FOUR FEET FROM THE EDGE OF THE ROAD SURFACE FOR ROADS WITHOUT A DEFINED SHOULDER AND, IN ANY CASE, NOT FARTHER FROM THE ROAD THAN THE END OF THE RIGHT-OF-WAY.
2. POST SHALL BE 1.2#/FT GALVANIZED U-CHANNEL
3. ASSIGNED ADDRESS NUMBER MUST BE ON BOTH SIDES OF THE SIGN.
4. THE SIGN SHALL BE INSTALLED ON THE POST FROM ONE EDGE AND EXTEND PERPENDICULARLY AWAY FROM THE ROAD.